

Building Supplies, LLC





Welcome

Rocco continues to expand our residential exterior door program in order to provide our dealers with the highest quality products and service in the industry. We are a proud Energy Star Partner and we assemble our door units with components provided by some of the industry's leading manufacturers. Rocco offers an extensive selection of door, glass, and frame options to meet virtually every need. We appreciate the opportunity to serve you as we strive to become your preferred residential exterior door supplier.















MILLWORK CONFIGURATOR

Rocco has recently partnered with Millwork Development, LLC to provide our customers with an electronic catalog for exterior doors and HB&G products (columns/posts/railing). This online catalog allows the dealer to generate quotes for their customers and it gives them the ability to submit orders to Rocco electronically. If you are interested in gaining access to the configurator, please contact your Rocco Outside Sales Representative or visit www.roccobuilding.com to get a user name and password.

HOW TO USE OUR CATALOG

Our primary goal is to simplify your door selection process. We have presented pertinent product information concisely, and included images of all the doors and glass types.

Explore the Differences: Quick reference guide for Rocco's complete door slab offering.

Door, Frame and Glass Collections: List of product features and images of our stocked doors.

Catalog Key Codes:

Door Selection in Each Stocked Glass Type

Door Type	Fir Grain Fiberglass	Rustic Grain Fiberglass	Oak Grain Fiberglass	Smooth Fiberglass	Steel Mark HD Builder 24ga	Steel Pro 25ga	Steel Fire-Rated 24ga
Catalog Code	FG	RG	WG	SM	HDST	PRST	FRST

• All items marked with are stock items

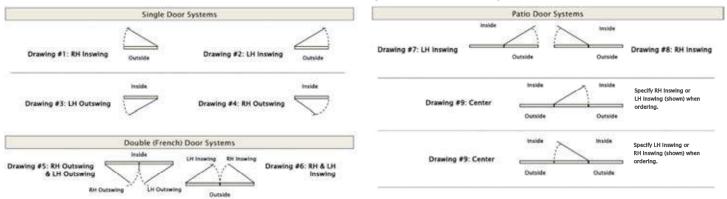


Door Handing and Rough Opening 4-5	DECORATIVE DOORGLASS SERIES (SPECIAL ORDER)
JELD-WEN FIBERGLASS EXTERIOR	AV Avant40
DOOR SLABS	BLC Blanca
Design-Pro Fir Direct Glaze and Smooth-Pro Direct Glaze	BT Bristol
Craftsman Series	CRL Carrollton
Woodgrain Rustic Series	CA Catalina
	CLB Celebration
Door-Pro Door Collection	CTD Courtyard42
Smooth-Pro Door Collection	CMS Cumulus
Architectural™ Collection	DOR Dorian43
	DO Ditto
TRU TECH STEEL EXTERIOR	TX Elegant Star
DOOR SLABS	EN Entropy
Steel Mark HD Builder Series	EX Expressions
	GRF Greenfield
Steel Pro Series	IA Jacinto
	LNN Linen
	MI Madison
TAYLOR STEEL EXTERIOR	ME Majestic
DOOR SLABS	MD Mediterranean
Smooth Steel Series	MMR Memoria
	MG Micro-Granite
FRAME SYSTEMS & OPTIONS	MY Mistify
	MOH Mohave
Redi-Flex® Adjustable Steel Door Frame	KP Oak Park
Novatech 301 Series	PS Paris
PCA Screen Doors	RA Radiant Hues
	RN Rain
AROUND THE HOME	RLI Renewed Impressions
Doorglass and Doorglass Frame System 18-19	SLX Salix
Clear Glass 20-21	STM Streamed
Grilles Between Glass	SWL Swirl
Blink® Entry Doorglass Blinds	TMB Timber
Triple-Glazed Doorglass Blinds	TPZ Topaz
Simulated Divided Light	VPR Vapor
Simulated Divided Light	WTS Waterside
DECORATIVE DOORGLASS SERIES	VV 13 VValterside
	Spotlights® Doorglass
CD Cadence	
CHA Chinchilla33	Severe Weather Doorglass
CWK Crosswalk	
GRC Grace36	DETAILS
HM Heirlooms37	
MO Monterey38	Plastpro PF Door Frames
MN Nouveau39	Endura Components
TRC Trace	Energy Star Partners
	Rocco Standard Door Slab Specs63
	Jeld-Wen Finishing Instructions
	Tru Tech Cleaning and Painting Instructions

DOOR HANDING & ROUGH OPENINGS

Please use caution when handing doors as manufacturers do not always use the same handing standards.

Please specify drawing number when ordering.



	6/8 Rough Openings: Prehung Doors in Wood & Composite Frames				
# Doors	Door Size	Rough Opening Inswing	Rough Opening Outswing *	Outside Brickmould Inswing	Outside Brickmould Outswing
1	2/0-6/8	26 7/16" X 81 13/16"	26 7/16" X 81"	27 15/16" X 82 9/16"	28 7/16" X 82"
1	2/6-6/8	32 7/16" X 81 13/16"	32 7/16" X 81"	33 15/16" X 82 9/16"	34 7/16" X 82"
1	2/8-6/8	34 7/16" X 81 13/16"	34 7/16" X 81"	35 15/16" X 82 9/16"	36 7/16" X 82"
1	2/10-6/8	36 7/16" X 81 13/16"	36 7/16" X 81"	37 15/16" X 82 9/16"	38 7/16" X 82"
1	3/0-6/8	38 7/16" X 81 13/16"	38 7/16" X 81"	39 15/16" X 82 9/16"	40 7/16" X 82"
1	3/6-6/8	44 7/16" X 81 13/16"	44 7/16" X 81"	45 15/16" X 82 9/16"	46 7/16" X 82"
2	4/0-6/8	50 15/16" X 81 13/16"	50 15/16" X 81"	52 7/16" X 82 9/16"	52 15/16" X 82"
2	5/0-6/8	62 15/16" X 81 13/16"	62 15/16" X 81"	64 7/16" X 82 9/16"	64 15/16" X 82"
2	5/4-6/8	66 15/16" X 81 13/16"	66 15/16" X 81"	68 7/16" X 82 9/16"	68 15/16" X 82"
2	5/8-6/8	70 15/16" X 81 13/16"	70 15/16" X 81"	72 7/16" X 82 9/16"	72 15/16" X 82"
2	6/0-6/8	74 15/16" X 81 13/16"	74 15/16" X 81"	76 7/16" X 82 9/16"	76 15/16" X 82"
2	7/0-6/8	86 15/16" X 81 13/16"	86 15/16" X 81"	88 7/16" X 82 9/16"	88 15/16" X 82"
	* When us	ing a handicap/barrier-free th	reshold, the rough opening	g height is 81" for wood & com	posite frames.

	8/0 Rough Openings: Prehung Doors in Wood & Composite Frames					
# Doors	Door Size	Rough Opening Inswing *	Rough Opening Outswing *	Outside Brickmould Inswing	Outside Brickmould Outswing	
1	2/6-8/0	32 7/16" X 98 3/16"	32 7/16" X 97 3/8"	33 15/16" X 98 15/16"	34 7/16" X 98 3/8"	
1	2/8-8/0	34 7/16" X 98 3/16"	34 7/16" X 97 3/8"	35 15/16" X 98 15/16"	36 7/16" X 98 3/8"	
1	2/10-8/0	36 7/16" X 98 3/16"	36 7/16" X 97 3/8"	37 15/16" X 98 15/16"	38 7/16" X 98 3/8"	
1	3/0-8/0	38 7/16" X 98 3/16"	38 7/16" X 97 3/8"	39 15/16" X 98 15/16"	40 7/16" X 98 3/8"	
1	3/6-8/0	44 7/16" X 98 3/16"	44 7/16" X 97 3/8"	45 15/16" X 98 15/16"	46 7/16" X 98 3/8"	
2	5/0-8/0	62 15/16" X 98 3/16"	62 15/16" X 97 3/8"	64 7/16" X 98 15/16"	64 15/16" X 98 3/8"	
2	5/4-8/0	66 15/16" X 98 3/16"	66 15/16" X 97 3/8""	68 7/16" X 98 15/16"	68 15/16" X 98 3/8"	
2	5/8-8/0	70 15/16" X 98 3/16"	70 15/16" X 97 3/8"	72 7/16" X 98 15/16"	72 15/16" X 98 3/8"	
2	6/0-8/0	74 15/16" X 98 3/16"	74 15/16" X 97 3/8"	76 7/16" X 98 15/16"	76 15/16" X 98 3/8"	
2	7/0-8/0	86 15/16" X 98 3/16"	86 15/16" X 97 3/8"	88 7/16" X 98 15/16"	88 15/16" X 98 3/8"	
	* When using	a handicap/barrier-free thre	shold, the rough opening h	eight is 97 3/8"" for wood & co	omposite frames.	

6/8 F	6/8 Rough Openings: Prehung Doors in Wood & Composite Frames w/Sidelite Attached (Inswing)					
# Doors	Door Size	# of Sidelites	Sidelite Size	Rough Opening	Outside Brickmould	
1	2/8-6/8	1	12"	47 7/16" X 81 13/16"	48 15/16" X 82 9/16"	
1	2/8-6/8	2	12"	60 7/16" X 81 13/16"	61 15/16" X 82 9/16"	
1	3/0-6/8	1	12"	51 7/16" X 81 13/16"	52 15/16" X 82 9/16"	
1	3/0-6/8	2	12"	64 7/16" X 81 13/16"	65 15/16" X 82 9/16"	
2	6/0-6/8	1	12"	87 15/16" X 81 13/16"	89 7/16" X 82 9/16"	
2	6/0-6/8	2	12"	100 15/16" X 81 13/16"	102 7/16" X 82 9/16"	
1*	3/0-6/8	2	12"	65 7/16" X 95 5/16" * With 12" ODL Decorative Transom	66 15/16" X 96 1/16" * With 12" ODL Decorative Transom	

8/0 F	8/0 Rough Openings: Prehung Doors in Wood & Composite Frames w/Sidelite Attached (Inswing)					
# Doors	Door Size	# of Sidelites	Sidelite Size	Rough Opening	Outside Brickmould	
1	2/8-8/0	1	12"	47 7/16" X 98 3/16"	48 15/16" X 98 15/16"	
1	2/8-8/0	2	12"	60 7/16" X 98 3/16"	61 15/16" X 98 15/16"	
1	3/0-8/0	1	12"	51 7/16" X 98 3/16"	52 15/16" X 98 15/16"	
1	3/0-8/0	2	12"	64 7/16" X 98 3/16"	65 15/16" X 98 15/16"	
2	6/0-8/0	1	12"	87 15/16" X 98 3/16"	89 7/16" X 98 15/16"	
2	6/0-8/0	2	12"	100 15/16" X 98 3/16"	102 7/16" X 98 15/16"	

	6/8 Rough Openings: Full-sized Patio Door Systems					
# Doors	Door Size	Rough Opening Inswing	Rough Opening Outswing	Outside Brickmould Inswing	Outside Brickmould Outswing	
2	5/0-6/8	63 3/8" X 81 13/16"	63 3/8" X 81"	64 7/8" X 82 9/16"	65 3/8" X 82"	
2	5/4-6/8	67 3/8" X 81 13/16"	67 3/8" X 81'	68 7/8" X 82 9/16"	69 3/8" X 82"	
2	5/8-6/8	71 3/8" X 81 13/16"	71 3/8" X 81"	72 7/8" X 82 9/16"	73 3/8" X 82"	
2	6/0-6/8	75 3/8" X 81 13/16"	75 3/8" X 81"	76 7/8" X 82 9/16"	77 3/8" X 82"	
3	9/0-6/8	112 7/16 X 81 13/16" (standard wood or FrameSaver mull)	112 7/16 X 81" (standard wood or FrameSaver mull)	113 15/16" X 82 9/16" (standard wood or FrameSaver mull)	114 7/16" X 82" (standard wood or FrameSaver mull)	
3	9/0-6/8	113 7/16 X 81 13/16" (White Cap Fat Boy mull)	113 7/16 X 81" (White Cap Fat Boy mull)	114 15/16" X 82 9/16" (White Cap Fat Boy mull)	115 7/16" X 82" (White Cap Fat Boy mull)	

8/0 Rough Openings: Full-sized Patio Door Systems					
# Doors	Door Size	Rough Opening Inswing	Rough Opening Outswing	Outside Brickmould Inswing	Outside Brickmould Outswing
2	5/0-8/0	63 3/8" X 98 3/16"	63 3/8" X 97 3/8"	64 7/8" X 98 15/16"	65 3/8" X 98 3/8"
2	5/4-8/0	67 3/8" X 98 3/16"	67 3/8" X 97 3/8"	68 7/8" X 98 15/16"	69 3/8" X 98 3/8"
2	5/8-8/0	71 3/8" X 98 3/16"	71 3/8" X 97 3/8"	72 7/8" X 98 15/16"	73 3/8" X 98 3/8"
2	6/0-8/0	75 3/8" X 98 3/16"	75 3/8" X 97 3/8"	76 7/8" X 98 15/16"	77 3/8" X 98 3/8"
3	9/0-8/0	112 7/16 X 98 3/16" (standard wood or FrameSaver mull)	112 7/16 X 97 3/8" (standard wood or FrameSaver mull)	113 15/16" X 98 15/16" (standard wood or FrameSaver mull)	114 7/16" X 98 3/8" (standard wood or
3	9/0-8/0	113 7/16 X 98 3/16" (White Cap Fat Boy mull)	113 7/16 X 97 3/8" (White Cap Fat Boy mull)	114 15/16" X 98 15/16" (White Cap Fat Boy mull)	115 7/16" X 98 3/8" (White Cap Fat Boy mull)

JELD-WEN™ FIBERGLASS EXTERIOR SLABS

www.jeld-wen.com





Design-Pro Fir Direct Glaze Craftsman Series

Authentic fir grain texture to resemble natural wood graining. Direct glaze doors feature a wide viewing area and do not have any screw holes or plugs like traditional glass inserts. Low-E energy efficient glass is standard.

LIMITED LIFETIME WARRANTY

Smooth-Pro Direct Glaze Craftsman Series

The Smooth-Pro Direct Glaze Craftsman doors offer the same features as the Design-Pro Fir except they have a white skin with a light brush stroke texture.

LIMITED LIFETIME WARRANTY

*A dentil shelf option is available for both Fir and Smooth doors



LOW-E FG, SM



LOW-E 3-LIGHT SDL FG, SM



LOW-E 6-LIGHT SDL FG, SM



LOW-E SIDELIGHT FG, SM



LOW-E SIDELIGHT 2-LIGHT SDL FG, SM



www.plastproinc.com

Woodgrain Rustic Series

Distinct European architectural style. Walnut deep wood graining and plank detail resemble the true look of a distressed wood door.

LIMITED LIFETIME WARRANTY



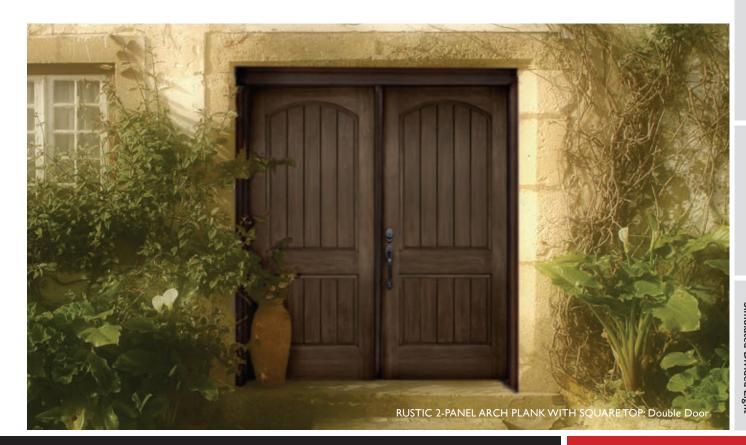




SQUARETOP







Door Handing and Rough Opening

Exterior Slabs,
Patio Doors & Screen Doors

Doorglass Frames

JELD-WEN® DOOR CONSTRUCTION

www.jeld-wen.com





Design-Pro Door Collection



The Design-Pro Oak doors have a stainable/paintable rich oak woodgrain pattern that resembles the look and texture of real wood. The high definition panels and the distinct lines between the stiles and rails give these doors a truly authentic appearance.

LIMITED LIFETIME WARRANTY



3/4TOP



OPEN



3-PANEL **SCROLL**



BLANKTOP



6-PANEL



FLUSH

FIBERGLASS DOORS

DESIGN-PRO COLLECTION



1-3/4" DOOR

- » Woodgrain fiberglass facing
- » Square edge design
- » Composite capped LVL stiles
- » Composite top and bottom rails
- » Innovative BASF Neopor® core
- 12" lock block
- » 20-minute fire rating construction available: Special Order





Smooth-Pro Door Collection

OPEN

The Smooth-Pro Series offers the look of a traditional painted wood door with the benefits of a low-maintenance, no dent surface. The light brush stroke skin texture provides a paint-ready surface (no sanding or scuffing required).

LIMITED LIFETIME WARRANTY









3-PANEL 3/4 TOP







*Stocked with a 20-minute fire label

SMOOTH-PRO COLLECTION



1-3/4" DOOR

- » Smooth fiberglass facing
- » Square edge design
- Composite capped LVL stiles
- Composite top and bottom rails
- Innovative BASF Neopor® core
- 12" lock block
- » 20-minute fire rating construction available Special Order



JELD-WEN® ARCHITECTURAL™ COLLECTION SPECIAL ORDER



ARCHITECTURAL™ COLLECTION SPECIAL ORDER FIBERGLASS EXTERIOR DOORS

Architectural™ Collection is a premium line of fiberglass entry systems with authentic woodgrain replication that's virtually indistinguishable from real wood. The door slab and system components are clad in the same high quality, artisan-finished fiberglass material, creating a beautifully consistent appearance. The strength of fiberglass helps these doors withstand all climates — hot or cold, wet or dry — while resisting dents, cracks, warping, and splitting. And each system is engineered with features that add strength, reliability, and exceptional performance.

STRENGTH

- 4.125" stiles on both sides of the door.
- Aluminum reinforced mullpost.
- Composite jambs, brickmold, brickmold, and mullpost.

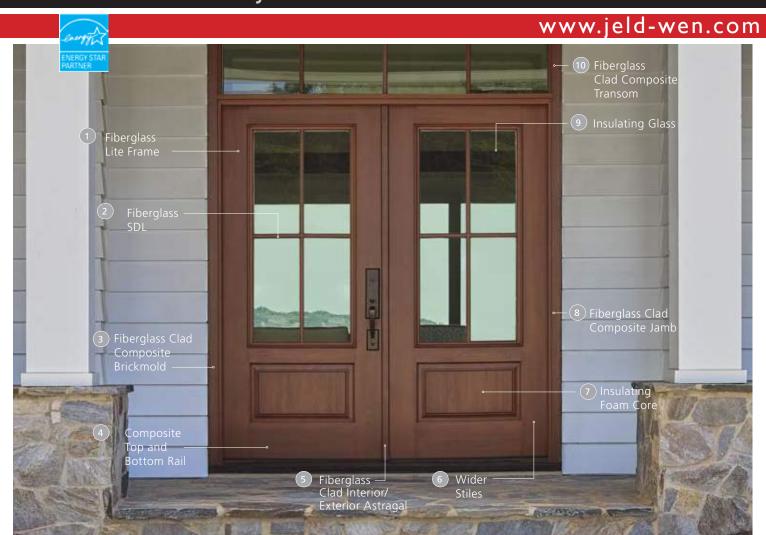
BEAUTY

- NVD technology enables the precise replication of wood grain.
- All door components made with the same matching fiberglass wood grain.

DESIGN FLEXIBILITY

- 6 wood grain species.
- Clear, decorative, and privacy glass options; 6/8, 7/0, 8/0 heights avaialble.
- 6 stain options and
 33 paint options.





- Fiberglass
 Plugless Lite Frame Eliminates unsightly screw holes
- Fiberglass SDL
 A uniform look, with SDL matching the rest of door system components precisely.
- Fiberglass Clad Composite Brickmould Cleanly finishes the system against the home exterior with a beautifully consistent look.
- 4. Composite Top/Bottom Rails Protects door from rotting due to moisture or termites.

- Fiberglass Clad Astragal Maintains uniform appearance across double door systems.
- 6. Wider Stiles 4.125" stiles on both sides, wider than industry standard to prevent warping.
- 7. Insulating Core
 Advanced foam core
 improves thermal efficiency.

8. Fiberglass Clad

Composite Jamb
Maintains consistent
woodgrain appearance across
system and resists rot.

9. Insulating Glass

Improved energy efficiency with 1" insulating glass in a choice of styles.



Adds light and visual impact, with same aesthetics and strength as door system.

- **11. Aluminum Reinforcement**Adds strength and rigidity and prevents warping.
- 12. Fiberglass Clad Composite Mull Post with Fiberglass Lineal Cap Sturdy construction embellished with beautiful dimensional detail.





FACTORY FINISH



- 1. Uniform base coat is applied.
- 2. Stain coat is applied and hand-brushed to replicate the character marks and grain definition of real wood.
- 3. A clear top coat is applied to enhance grain definition, texture, and contrast.

www.trutechdoors.com





Steel Mark HD Builder Series

With enhanced performance it is ideal for those projects that require superior durability and tested performance. Featuring 24-gauge galvanized construction, primed white surface for superior rust inhibition, wood edge construction with wider stiles, and high-definition panel profile for added beauty.

10 YEAR WARRANTY



















Steel Pro Series

With enhanced performance it is ideal for those projects that require superior durability and tested performance. Featuring 25-gauge galvanized construction, primed white surface for superior rust inhibition, wood edge construction with wider stiles, and high-definition panel profile for added beauty.













All items marked with Ω are stock items

Smooth Steel Series

90-minute fire-rated smooth steel door creates a stylish and safe entrance door that's ideal for any project. Top quality 24-gauge galvanized and steel edge construction with a polyurethane foam core bonded to galvanized steel panels.

10 YEAR WARRANTY







www.dunbarton.com



TAYLOR: 6-Panel Steel Doors



Rediflex® Adjustable 18 Gauge Steel*

Rediflex® is an adjustable throat steel door frame designed for interior and exterior applications where varying wall sizes must be accommodated and for prehanging. Residential or light commercial, new or remodeling construction.

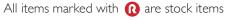
FLUSH

- ■1-3/4" doors ■4" to 12-1/4" wall sizes (1-1/4" adjustment)
- Rocco stocks closure packages to accomodate wall sizes of 4.5"-5.5" &
 - ■5/8" stop height
 - ■Single and pair doors (pair doors are special order)
 - ■Demountable without damage to the finished wall, door or frame
 - Standard frame is primed gray, galvanized steel
 - ■4" hinge preps
 - ■2-1/4" Full lip strike (1-3/4" doors)
 - ■Embossed 90 minute fire label on single door units; wood or steel stud.

*Base side: 18 or 20 gauge Closure side: 18 or 22 gauge

Prehung	Doors in Redi-Flex Adjustab	le Frames
Door Size	Rough Opening **	Brick Opening
2/8-6/8	33 1/4" X 81"	36 1/4" x 82 5/8"
R 3/0-6/8	37 1/4" x 81"	40 1/4" x 82 5/8"

"When using a handicap/barrier-free threshold, the rough opening height is 80 5/16" for steel frames.







Top 5 features

Door Handing and Rough Opening

Exterior Slabs,
Patio Doors & Screen Doors

Novatech® 301 Series Sliding PVC Patio Door

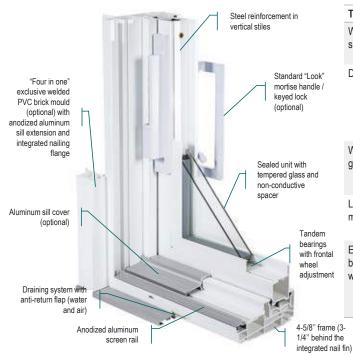
ROCCO STOCKS THE FOLLOWING ITEMS:

- 5068 and 6068 Low-E Fullview in both 4-5/8'' and 6-5/8'' jambs
- 5068 and 6068 Low-E 15-Lite Flat GBG in 4-5/8'' jamb
- 6068 Low-E White Blinds in both 4-5/8" and 6-5/8" jambs



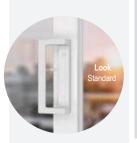
Novatech

301 WELDED PVC FRAME | WELDED PVC PANELS



10p 3 leatures	Delicitis
Welded frame with internal slope for drainage	More efficient drainageMore rigid frame
Direct set assembly	 Keeps the frame square Ease of installation More frame configurations available
Welded sash with exterior glazing bead	 Easy to replace a sealed unit Better air and water tightness
Look handle mortise mechanism	Adjustable mechanismSafety upgrade vs entry force
Extruded screen with pull bar / top and bottom	More rigid than roll formed screen

Benefits





4-5/8" frame (3-

wheels

301 CONFIGURATIONS

Choice of Openings and Sizes *Exterior View

5'	6'	8'
0 X	0 X	0 X
X 0	X 0	X 0
59 1/2" x 79 1/2" or 95 1/2"	71 1/2" x 79 1/2" or 95 1/2"	95 1/2" x 79 1/2" or 95 1/2"
58 1/2" x 81"	70 1/2" x 81"	94 1/2" x 81"



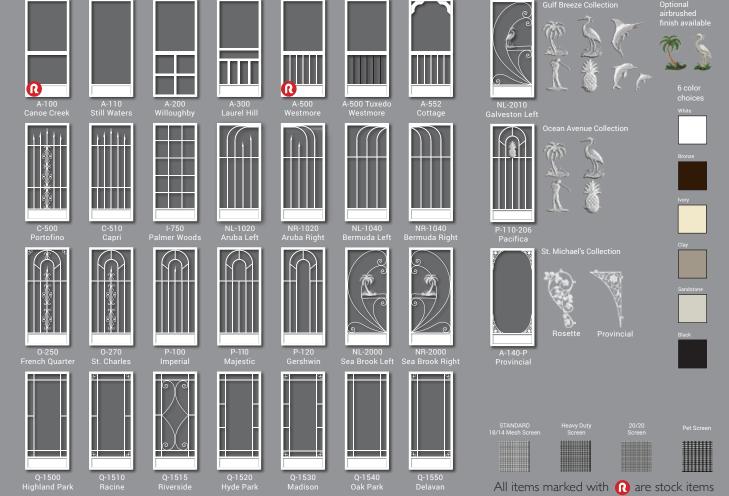
Adjustable head wheels keep

screen on the track



Custom Handcrafted Aluminum Screen Doors—the strength of a storm door now in a screen door

Rocco stocks A-100 and A-500 doors in 32" x 80" and 36" x 80" with 18/14 mesh screen. Stock color options are: white, bronze, and sandstone.



Why PCA Doors are the most durable screen doors on the market today

- Frames withstands 740lbs of pressure
- Screens withstand up to 550lbs of pressure



Heavy Aluminum Frame .065 heavy wall aluminum frame will not rot, rust, twist, or warp.



Exclusive Self-Locking Screen System™

for screens that absolutely will not blow out.



Powder Coated Finish

hand-applied for a durable lasting finish. Available in 6 colors: White, Bronze, Ivory, Clay, Sandstone, Black.



Aluminum Corner Keys

keeps the corners tight to prevent door sag.



Exclusive Thru-Lock System™

doubles the wall thickness where joints intersect for added strength.



Kick Plate System

features a clean look with no unsightly spline.



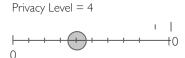
All PCA Doors
Are Available in
a French Door
Configuration
with No Center Post



Doorglass

Light & Privacy Levels

Each doorglass design varies in the amount of light it transfers and privacy it affords. We assign a numerical privacy level to each doorglass, from a 0 for low-privacy transparent glass to a 10 for high-privacy opaque glass.





Low-E Doorglass

Available with a hard coat finish.



Low-E + Doorglass

Available with a soft coat finish.



Simulated Divided Lights

Available sizes in simulated divided lights.



Turtle Code Compliant

Meets coastal light transmittance code requirements in sea turtle nesting areas.



ENERGY STAR®

Helps meet ENERGY STAR® requirements when used with an ENERGY STAR® qualified door or sidelight.



Severe Weather Doorglass

Families shown with this icon have sizes available in Severe Weather Doorglass.



Sound Transmission Coefficient (STC)

 $\rm STC > 30. \, Doorglass$ shown with this icon has an STC rating above 30 and offers enhanced noise reduction.

We offer the widest array of doorglass frame styles, colors, and materials in the industry to meet specific needs.



Evolve®

Available in White or Oak

- Uses dry glaze seal
- Unique frame rib and Galaxy screw-boss design
- Auto-aligning screw hole covers
- Traditional colonial frame profile
- UV resistant



ZEEL®

Available in White

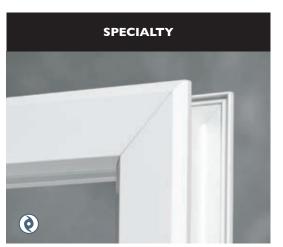
- Clean, low-profile look offers an alternative to flush-glazed doors.
- Fibermate Plus® is our strongest material yet, and exceeds performance expectations in extreme environments
- Resolve® sealant is immune to squeeze out and doesn't degrade over time
- ZEEL eliminates the need for screws and cumbersome screwhole covers with an innovative clip system



TriSYS®

Available in White or Oak

- Optimized rib structure improves frame structure
- Silicone gasket reduces air & water infiltration
- Features a Dry Compression Expandable Foam Seal system that is air- and water-tight
- Designed to ensure rapid and accurate alignment of the outer and inner frames
- Inner cassette requires no staining or painting and features HP® material
- Traditional colonial frame profile



Severe Weather

Available in White

- Passes Florida Building Commission Codes. Meets Florida Severe Weather requirements +66 DP
- Product certification information available under FBC approval FL14935.5, FL14935.6, FL14935.7, FL14935.8
- No shop-related Dow 995 application required
- Flat frame profile for a wider range of architectural applications
- Low 3/8" profile
- White powder coat fi nish on aluminum frame can be painted









680-CL HDST, PRST, SM



658-CL Prairie Design



664-CL HDST, PRST, SM



224-CL



659-CL



5-Light WG, SM HDST, PRST



626-CL



412-CL





692-CL** SM, HDST, PRST



438-CL 4-Light



693-CL 6-Light SM, HDST, PRST



WG, SM HDST, PRST *672-CL not stocked in WG



447-CL 4-light



9-light WG,, SM HDST, PRST



682-CL I 2-light





I I -light





462-CL 4-Light



463-CL 6-Light



SM, HDST



4-Light



6-Light

**Low-E option stocked in a white surround only.









610-CL 12-light



SM, HDST



919-CL WG, SM, HDST



686/687-CL** WG, SM HDST, PRST

Vents



628/627/623-CL 10-light



688/689-CL 15-light SM, HDST, PRST



602-CL 17-light



612-CL* WG, SM 8'0" Full Light



641/613-CL I 2-light 8'0" Full Light



643/614-CL 18-light 8'0" Full Light



Vent SM, HDST, PRST



799/699-GBG Vent 12-Light



799/699-RN Vent Rain Glass



799/699-RN 799/699-GBG Vent Rain Glass/GBG 12-Light

Sidelights



692-CL** SM, HDST



693-CL 3-light SM, HDST



422-CL



423-CL 4-light

500-CL



694-CL** WG, SM HDST



695-CL 5-light SM, HDST



493-CL

8'0"

474-CL 6-light 8'0"

Transoms



3'0 Clear and Low-E





STOCK 5'0 Clear French and Patio 1'0-3'0-1'0 Clear and Low-E







502-CL





**Low-E option stocked in a white surround only. All items marked with 🔞 are stock items



GRILLES BETWEEN GLASS







SPECIAL ORDER - ARTS & CRAFTS GRILLE



5/8" Grille Available in White



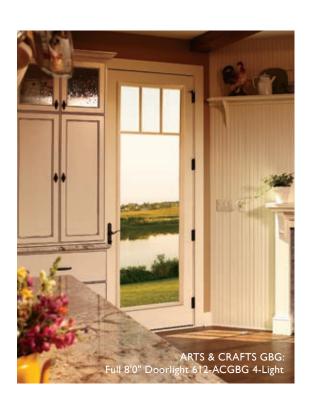
Privacy Rating = 1



Exterior Slabs,
Patio Doors & Screen Doors

Door Handing and Rough Opening

Doorglass Frames





Half Doorlight 684-ACGBG 3-Light



Half Doorlight 684-ACGBG 4-Light



3/4 Doorlight 607-ACGBG 3-Light



3/4 Doorlight 607-ACGBG 4-Light



Full Doorlight 686/687-ACGBG Full Sidelight 694/690-ACGBG 3-Light



Full Doorlight 686/687-ACGBG 4-Light



Full 8'0" Doorlight 612/496-ACGBG 3-Light Full 8'0" Sidelight 493-ACGBG 3-Light



Full 8'0" Doorlight 612/496-ACGBG 4-Light



All items marked with **(1)** are stock items



GRILLES BETWEEN GLASS

CONTOURED GRILLES



11/16" Contoured Grille

Available in Champagne or White

Transoms are special order









684-CGBG 9-light** 692-CGBG 3-light Transom 4-light (White only) SM, HDST, PRST



607-CGBG 12-light 422-CGBG 4-light





686/687/624-CGBG 10-light Transom 3-light (White only)



686/687-CGBG 15-light** 694-CGBG 5-light Transom 5-light (White only) SM, HDST, PRST



Full 8'0" Doorlight 612/496-CGBG 12-light Transom 55 I-CGBG 6-light (White only)



Full 8'0" Doorlight 612/496-CGBG 18-light Full 8'0" Sidelight 493-CGBG 6-light







PRAIRIE STYLE GRILLE



Wide 7/8" Grille Available in Tan or White



Standard 5/8" Grille Available in Champagne or White



PRAIRIE STYLE GBG: Full Doorlight

Double Door 686-PIM





Exterior Slabs,
Patio Doors & Screen Doors

Door Handing and Rough Opening

Doorglass Frames







3/4 Doorlight 607-PIM78 3/4 Sidelight 422-PIM78



Full Doorlight 686/687-PIM78 Full Sidelight 694/690-PIM78



Half Doorlight 684-PIM** Half Sidelight 692-PIM SM, HDST, PRST



3/4 Doorlight 607-PIM 3/4 Sidelight 422-PIM



Full Doorlight 686-PIM** Full Sidelight 694/690-PIM SM, HDST, PRST



Full 8'0" Doorlight 612/496-PIM Full 8'0" Sidelight 493-PIM



Indicates Low-E Glass **Rocco stocks both Clear and Low-E

GRILLES BETWEEN GLASS

WIDE GRILLE



7/8" Grille Available in Tan or White





Privacy Rating = I



Available in Severe Weather - Special Order



684-GBG78 9-light 692-GBG78 3-light SM, HDST, PRST



607-GBG78 12-light 422-GBG78 4-light



686/687/624-GBG78 10-light



686/687-GBG78 15-light 694-GBG78 5-light SM, HDST, PRST



684-GBG78 4-light white only 692-GBG78 2-light white only



607-GBG78 4-light 422-GBG78 2-light white only



607-GBG78 6-light white only 422-GBG78 3-light white only



686-GBG78 8-light white only 694-GBG78 4-light white only



612/496/487-GBG78 12-light 8'0" Full



18-light 8'0" Full 493-GBG78 6-light 8'0" Full

All items marked with **(()** are stock items





Available in Low-E Glass - Special Order

STANDARD GRILLE







Door Handing and Rough Opening

Exterior Slabs,
Patio Doors & Screen Doors







Available in Champagne, Bronze, or White



5/8" Grille



Available in Severe Weather - Special Order





607-GBG 12-light 422-GBG 4-light Transom 502/503/512/514-IM 5-light SM, HDST



659-GBG 5-light 692-GBG 3-light** SM, HDST, PRST



600/601-GBG 15-light



684-GBG 4-light

SM, HDST, PRST

686/687/624-GBG 10-light 694-GBG 5-light** Transom 5-light SM, HDST, PRST



RoR

607-GBG 4-light

SM, HDST

612/496/487-GBG 12-light 8'0" Full



493-GBG 6-light 8'0" Full WG, SM

*Rocco only stocks Low-E



Transom 500-GBG 5-light WG, SM, HDST, PRST *672-GBG not stocked $in\,WG$



686/687-GBG 15-light** Transom 3-light WG, SM, HDST, PRST





BLINK® ENTRY DOORGLASS



*Models 684, 672, 686, 687 have separate controls for the tilt and raise/lower functions.



Available in Tan or White

Privacy Rating = 1/5/10

Raise/Lower & Tilt

20 Year Warranty

ENTRY DOORGLASS

Standard Colors

White and Tan







(Available in Severe Weather - Special Order

- Light and Privacy Control EasyGlide System allows our blinds to tilt completely closed
- Easy to Operate Ergonomically placed operator lets you raise, lower and tilt
- Low Maintenance No dusting blinds are sealed between tempered safety glass
- Safety no dangling cords



Full Doorlight 686/687-RLB*



Half Doorlight 684-RLB* Tan



Full Doorlight 624-RLB



Available in Low-E Glass - Special Order

Full Doorlight 686/687-RLB* Full Sidelight 690-RLB SM, HÖST, PRST



3/4 Doorlight 607-RLB



Half Doorlight 684/672-RLB* Half Sidelight 692-RLB SM, HDST, PRST



Doorlight 612/496-RLB



Doorlight 487-RLB

TRIPLE-GLAZED DOORGLASS BLINDS



Raise/Lower & Tilt 20 Year Warranty



Privacy Rating = 1/5/10



11/16" White Contoured Grilles

- Suppresses sound with an STC* value of 35.
- Triple-glazed design reduces heat transmission by up to 28%.
- * STC = Sound Transmission Coefficient. See odl.com for more information.



Blinds completely disappear into top valance when fully raised

CONTOUR GRILLES BETWEEN GLASS



Half Doorlight 684-CM-BLD 9-light SM, HDST, PRST



Full Doorlight 686-CM-BLD 10-light



Full Doorlight 686-CM-BLD 15-light SM, HDST, PRST

LOW-E GLASS

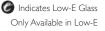


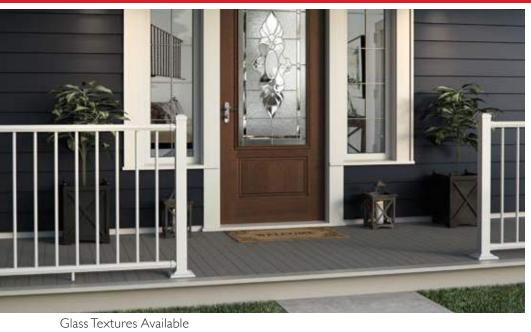
Half Doorlight 684-LE-H-BLD



Full Doorlight 686-LE-H-BLD

All items marked with **(R)** are stock items















Traditional Style I-I/8" Grille



Available in Oak or White



Half Doorlight 720-SDL 9-Light Half Sidelight 721-SDL 3-Light



3/4 Doorlight 606-CL 4-light 3/4 Sidelight 406-CL 2-light



3/4 Doorlight 646-CL 6-light 3/4 Sidelight 446-CL 3-light WG, SM, HDST



3/4 Doorlight 722-SDL 12-Light 3/4 Sidelight 723-SDL 4-Light



Full Doorlight 725-SDL 6-Light Full Sidelight 728-SDL 3-Light



Full Doorlight 679/685-CL 8-light Full Sidelight 479/490-CL 4-light



Full Doorlight 726-SDL 10-Light



Full Doorlight 724-SDL 15-Light Full Sidelight 727-SDL 5-Light

All items marked with **(1)** are stock items





CRAFTSMAN GLASS SERIES • CLEAR AND SDL





Practical and elegant take on traditional divided door lights.

The look of a true divided light, with the energy efficiency of a single light. A mill finish grille between glass, and backing strips for a true wood muntin appearance.

- Traditional I-I/8" External Grille (SDL)
- 7/8" Internal Grille



Rectangular Craftsman Doorlight 866-CL



Rectangular Craftsman Doorlight External Grilles 868-CL



Rectangular Craftsman Doorlight 867-SDL SM, HDST



Rectangular Craftsman Doorlight 868-SDL FG, SM, HDST

All items marked with **(1)** are stock items



Indicates Low-E Glass Only Available in Low-E

CRAFTSMAN GLASS SERIES • CLEAR AND SDL



CADENCE GLASS SERIES

TRADITIONAL STYLE





Patina Caming

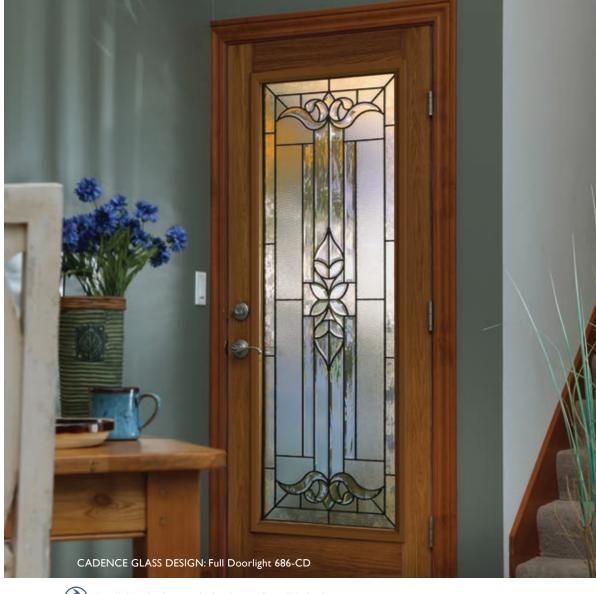
Clear Bevels Hammered Glass Ripple Glass

Privacy Rating = 5





Half Round Transom 516-CD



Available in Severe Weather - Special Order



3/4 Doorlight 607-CD WG, SM, HDST



3/4 OVAL 949-CD WG, SM



3/4 Oval Doorlight 949-CD WG, SM, HDST



Full Oval Doorlight 919-CD



Full Doorlight 686-CD WG, SM, HDST



Full Sidelight 694-CD WG, SM, HDST



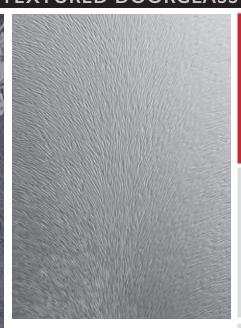
3/4 Sidelight 422-CD

All items marked with **(1)** are stock items



TEXTURED DOORGLASS





Chinchilla Textured Glass

Privacy Rating = 9



Available in Severe Weather - Special Order





Rectangular Craftsman 866-CHA







3/4 Doorlight 607-CHA 422-CHA WG, SM, HDST



694-CHA

Full Doorlight 686-CHA WG, SM, HDST WG, SM, HDST



Full Doorlight 624-CHA



CROSSWALK GLASS SERIES

CONTEMPORARY STYLE

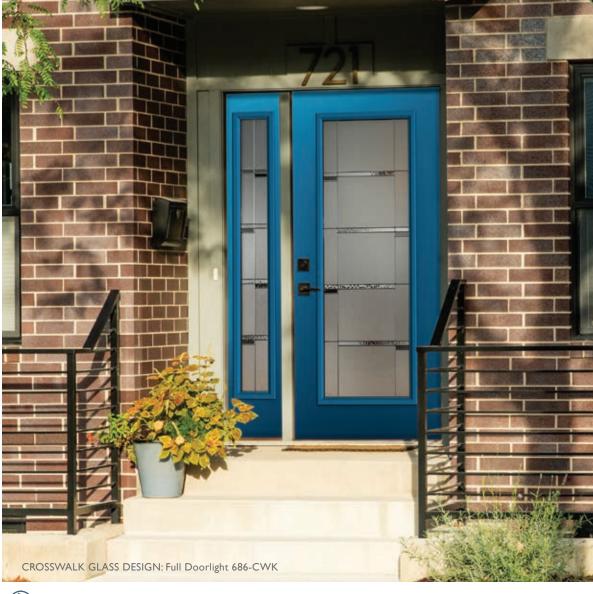




Platinum Nickel Caming Micro-Iced Granite Glass Gray Softwave Glass Clear Softwave Glass

Privacy Rating = 8







(Available in Severe Weather - Special Order



1/2 Doorlight 1/2 Sidelight 684-CWK 692-CWK



3/4 Doorlight 607-CWK WG, SM, HDST





Full Doorlight 686-CWK WG, SM, HDST

Full Sidelight 694-CWK

All items marked with **(1)** are stock items





GRACE GLASS SERIES

TRADITIONAL STYLE









Platinum Nickel or Patina Caming Micro-Cubed Glass Granite Glass Micro-Granite Glass Clear Bevels

Privacy Rating = 7





Available in Severe Weather - Special Order - Platinum Nickel



648-GRC 22x10 AT



659-GRC Sunburst



22x36 8x36



673-GRC 22x38 AT



632-GRC 8x42 RT



607-GRC 22x48 WG, SM, HDST

8x48



949-GRC 3/4 Oval



22x64 WG, SM, HDST WG, SM, HDST



919-GRC Full Oval

All items marked with **(1)** are stock items



TRADITIONAL STYLE



Satin Nickel or Brass Caming

Clear Cluster Bevels Glue Chip Glass Granite Glass

Privacy Rating = 6

Decorative Glass (Special Order)

Decorative Glass

Spotlights Doorglass (Special Order)

Available in Severe Weather - Special Order



3/4 Doorlight 607-HM WG, SM, HDST

636-HM



3/4 Oval Doorlight 949-HM WG



3/4 Oval Doorlight 949-HM WG, SM, HDST



Full Doorlight 919-HM WG, SM, HDST



Full Doorlight 686-HM WG, SM, HDST







Segment Head Transom 532-HM



Elliptical Transom 503/578-HM



Rectangular Transom 517-HM (satin nickel only)



Full Round Sunburst Doorlight Top Doorlight 659-HM



Half Doorlight 672/684-HM



Full Sidelight 694-HM WG, SM, HDST



3/4 Sidelight 422-HM WG, SM, HDST



Half Sidelight 692-HM

All items marked with **(()** are stock items

MONTEREY GLASS SERIES







Satin Nickel or Patina Caming Clear Bevels Micro-Granite Glass Granite Glass

Privacy Rating = 7

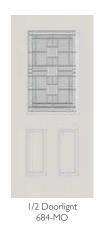






507-MO Rectangle Transom









Full Sidelight 686-MO WG, SM, HDST WG, SM, HDST



All items marked with **(1)** are stock items



TRADITIONAL STYLE





Decorative Glass (Special Order)

Spotlights Doorglass (Special Order)



Elliptical Transom 578-MN

Rectangular Transom 521-MN 507-MN



3/4 Doorlight 607-MN WG, SM, HDST





3/4 Oval Doorlight 949-MN WG



3/4 Oval Doorlight 949-MN WG, SM, HDST



Full Doorlight 919-MN WG, SM, HDST







Nickel, Brass or Patina Caming Clear Cluster Bevels | Glue Chip Glass







Sunburst Doorlight

659-MN

WG, SM, HDST

Full Doorlight 686-MN WG, SM, HDST



Segment Head Doorlight 648-MN



Half Round Doorlight



Half Doorlight 672/684-MN



694-MN WG, SM, HDST



3/4 Sidelight 422-MN WG, SM, HDST



Half Sidelight

All items marked with **(()** are stock items



SPECIAL ORDER



AVANT

Black Chrome Caming | Clear Cluster Bevels | Eaton Glass | Granite Glass





Half Doorlight 684-AV



3/4 Doorlight 607-AV



Full Doorlight 686-AV



Full Sidelight 694/690-AV



3/4 Sidelight 422-AV

Available in Severe Weather



Half Sidelight 692-AV

BLANCA

Blanca Silk Screened Glass





Rectangle Craftsman Doorlight 866-BLC



Rectangle Craftsman Doorlight 867-BLC



Rectangle Craftsman Doorlight 868-BLC



Half Doorlight 684-BLC



3/4 Doorlight 607-BLC



Full Doorlight 686-BLC



1/2 Sidelight 692-BLC



3/4 Sidelight 422-BLC



Full Sidelight

Rectangular Transom 506-BT

BRISTOL

Satin Nickel Caming | Clear Bevels | Granite Glass | Hammered Glass

Privacy Rating = 7



684-BT



3/4 Oval Doorlight 949-BT



3/4 Doorlight 607-BT



Full Doorlight 687/686-BT



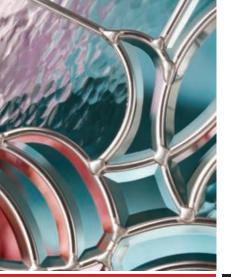
692-BT



Half Sidelight 3/4 Sidelight Full Sidelight 422-BT



694/690-BT



40 | Decorative Glass



CARROLLTON

Patina Caming | Clear Bevels | Double Glue Chip Glass | Clear Soft Wave Glass

Privacy Rating = 7



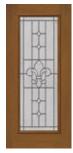
Half Doorlight 684-CRL



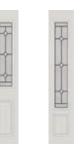
3/4 Doorlight 607-CRL



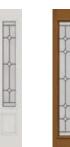
3/4 Oval Doorlight 949-CRL



Full Doorlight 687/686-CRL



1/2 Sidelight 692-CRL





3/4 Sidelight Full Sidelight 694/690-CRL 422-CRL



CATALINA

Bronze Vein Wrought Iron Caming | Micro-granite Glass

Privacy Rating = 9



Full Doorlight 686-CA



Full Sidelight 694/690-CA



Half Round Transom 516-CA





CELEBRATION

Privacy Rating = 6



Rectangle Craftsman Doorlight 814-CLBE/CLBO



Rectangle Craftsman Doorlight 866-CLBE/CLBO



Full Sideligh 694-CLBE/ CLBO



Rectangle Craftsman Doorlight 876-CLBE/CLBO



Rectangle Craftsman Doorlight 2217-CLBE/CLBO

Decorative Glass (Special Order)

SPECIAL ORDER



COURTYARD

Nickel Veil Wrought Iron | Granite Glass

Privacy Rating = 9



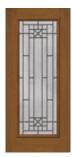
Rectangle Craftsman Doorlight 866-CTD



Half Doorlight 684-CTD



3/4 Doorlight 607-CTD



Full Doorlight 686-CTD



692-CTD





1/2 Sidelight 3/4 Sidelight



Full Sidelight 422-CTD 694/690-CTD



CUMULUS

Cumulus Textured Glass

Privacy Rating = 8



Rectangle Craftsman Doorlight 866-CMS



Half Doorlight 684-CMS



3/4 Doorlight 607-CMS



Full Doorlight 686-CMS



1/2 Sidelight 692-CMS



3/4 Sidelight 422-CMS



694/690-CMS



Clear Glass | Light Gray Silkscreen

Privacy Rating = 8





684-DO















Full Oval 919-DO



DORIAN

Black Aluminum Caming | Scribble Glass | Micro-Granite Glass | Gray Softwave Glass Silver Aluminum Caming | Scribble Glass | Micro-Granite Glass | Gray Softwave Glass

Privacy Rating = 8









684-DOR

692-DOR



607-DOR



Craftsman Doorlight Craftsman Doorlight Craftsman Doorlight 866-DOR 814-DOR **ELEGANT STAR**

Patina or Nickel Caming | Glue Chip Glass | Granite Glass | Clear Bevels Wrought Iron Caming | Micro-Granite Glass

2217-DOR









Rectangle





3/4 Doorlight

607-TX









Half Doorlight 684-TX

3/4 Oval Doorlight 949-TX (patina & nickel)

Full Doorlight 686-TX

Full Sidelight 694/690-TX 422-TX

Half Sidelight 692-TX



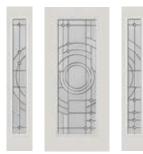
Black Chrome Caming | Seedy Glass | Granite Glass | Clear Bevels | Clear Renaissance Glass







Full Doorlight 686/687-EN



Full Sidelight Full Doorlight Full Sidelight 694L/690L-EN 686/687-EN 694R/690R-EN

SPECIAL ORDER



EXPRESSIONS



(Available in Severe Weather

Satin Nickel Caming | Granite Glass | Clear Bevels | Gray Renaissance Glass

Privacy Rating = 4



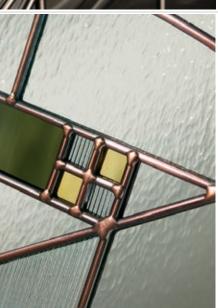
Full Doorlight 686-EX



Full Sidelight 690-EX



Full Sidelight 694-EX



GREENFIELD

Oil-Rubbed Bronze Caming | Pale Amber Soft Wave Glass | Olive Soft Wave Glass | Thin Reed Glass | Small Hammered Glass

Privacy Rating = 7





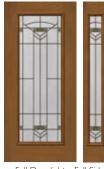
Rectangle Craftsman Doorlight 2217-GRF



Half Doorlight 684-GRF



3/4 Doorlight 3/4 Sidelight 607-GRF 422-GRF



Full Doorlight Full Sidelight 686-GRF 694-GRF

Available in Severe Weather



Wrought Iron Caming | Arctic Glass







Half Doorlight 672/684-JA



3/4 Doorlight



686/687-JA



Full Sidelight 694/690-JA

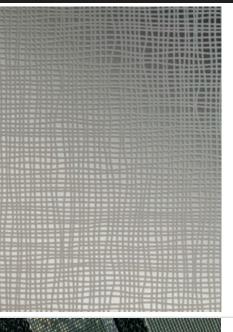


3/4 Sidelight





Segment Head Transom 532-JA



LINEN Linen Acid Etched Glass





Rectangle Full Sidelight Craftsman Doorlight 819-LNN Craftsman Doorlight 814-LNN | 866-LNN 2217-LNN 876-LNN





Half Doorlight Half Sidelight 684-LNN | 672-LNN 692-LNN



3/4 Doorlight 607-LNN

422-LNN



Full Doorlight Full Sidelight 686-LNN 694-LNN 690-LNN

Decorative Glass (Special Order)

Spotlights Doorglass (Special Order)

Severe Weather (Special Order)



MADISON

Nickel Vein Wrought Iron | Micro-Cubed Glass





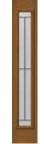
Rectangular Craftsman Doorlight 866-MI



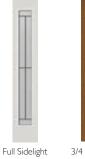
3/4 Doorlight 607-MI



Full Doorlight 687/686-MI



Craftsman Sidelight 819-MI



694/690-MI



3/4 Sidelight 422-MI



Available in Severe Weather Patina, Nickel or Brass Caming | Glue Chip Bevels | Glue Chip Glass | Gray Soft Wave Glass





Half Doorlight



3/4 Doorlight 607-ME (brass only)



Full Doorlight 686-ME 687-ME (brass & nickel)



Full Sidelight 694/690-ME



3/4 Sidelight 422-ME (brass & nickel)



Sidelight 692-ME

SPECIAL ORDER



MEDITERRANEAN

Wrought Iron Caming | Arctic Glass





3/4 Doorlight 607-MD



Full Doorlight 686-MD



Full Sidelight 694/690-MD



3/4 Sidelight 422-MD



MEMORIA

Available in Severe Weather

Platinum Nickel Caming | Clear Renaissance Glass | Glue Chip Glass | Clear Bevel Clusters

Privacy Rating = 4





Half Doorlight 684-MMR



Full Doorlight 686-MMR



Full Sidelight

(Available in Severe Weather



MICRO-GRANITE

Micro-Granite Textured Glass

Privacy Rating = 9



Rectangle Craftsman Doorlight Craftsman Doorlight 866-MG



Rectangle 867-MG



Rectangle 868-MG



Sunburst 659-MG



Sunburst 660-MG



Half Doorlight 684-MG



3/4 Doorlight 607-MG



686-MG

Full Doorlight 1/2 Sidelight 3/4 Sidelight Full Sidelight 692-MG 422-MG 694/690-MG



MISTIFY

Black Ceramic Frit | Textured Glass White Ceramic Frit | Textured Glass

Privacy Rating = 6





Rectangle
Craftsman Doorlight
814-MYB
(black ceramic frit only)
866-MYB
(black ceramic frit only)



Rectangle
Craftsman Doorlight
818-MYB SDL 6L
(black ceramic frit only)
868-MYB SDL 6L
(black ceramic frit only)



Rectangle Craftsman Doorlight 2217-MYB/MYW



Half Doorlight 684-MYB black ceramic frit only)



Decorative Glass

Decorative Glass (Special Order)

Spotlights Doorglass (Special Order)

Severe Weather (Special Order)

Half Sidelight 692-MYB (black ceramic frit only)



3/4 Doorlight 607-MYB/MYW



3/4 Doorlight 606-MYB SDL 4L (black ceramic frit only)



3/4 Sidelight 406-MYB SDL 2L (black ceramicfrit only)



Full Doorlight 686-MYB/MYW 694-MYB/



Full Doorlight 729-MYB SDL 6L (black ceramic frit only)



Full Sidelight 728-MYB SDL 3L (black ceramic frit only)

Available in Severe Weather

MOHAVE

Oil-Rubbed Bronze Caming | Clear Bevels | Streamed Glass | Gray & Pale Amber Soft Wave Glass Bronze Seedy Glass | Micro-Iced Granite Glass | Small Hammered Glass

Privacy Rating = 7





Half Doorlight 684-MOH



3/4 Doorlight 607-MOH



Full Doorlight 687/686-MOH



Full Sidelight 694/690-MOH



3/4 Sidelight 422-MOH



1/2 Sidelight 692-MOH

Components

Energy Star and Finishing Instructions

SPECIAL ORDER



OAK PARK

Patina Caming | Clear Bevels | Crinkle Glass | Thin Reed Glass | Seedy Glass





Rectangular Transom 521-KP



Rectangle Craftsman Doorlight 866-KP



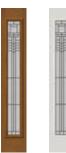
Half Doorlight 684-KP



3/4 Doorlight 607-KP



Full Doorlight 687/686-KP



Craftsman Sidelight 819-KP 694/690-KP



Full Sidelight 3/4 Sidelight Half Sidelight 692-KP 422-KP

Available in Severe Weather



PARIS

Patina Caming | Micro-Granite Glass





Rectangle Craftsman Doorlight 866-PS



Half Doorlight 684-PS



3/4 Doorlight 607-PS



Full Doorlight 687/686-PS

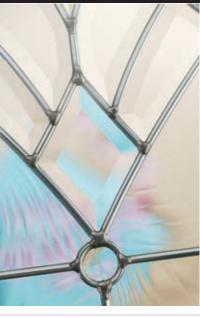


694/690-PS 819-PS



Full Sidelight Craftsman 3/4 Sidelight 1/2 Sidelight 422-PS 692-PS





RADIANT HUES





Half Doorlight 684-RA



3/4 Doorlight 607-RA



Full Doorlight 687/686-RA



692-RA



1/2 Sidelight 3/4 Sidelight 422-RA



Full Sidelight 694/690-RA



RAIN

Rain Textured Glass

Privacy Rating = 9



664-RN



680-RN



Craftsman Doorlight Craftsman Doorlight Craftsman Doorlight 866-RN



Rectangle 867-RN



Rectangle 868-RN



Sunburst 659-RN 660-RN



Half Doorlight 605-RN



Half Doorlight



Half Doorlight 673-RN



Half Doorlight 681-RN



3/4 Doorlight



3/4 Doorlight 949-RN



Full Doorlight 686-RN





Craftsman 1/2 Sidelight 3/4 Sidelight Sidelight 820-RN 692-RN 422-RN



Full Sidelight

Decorative Glass

SPECIAL ORDER



RENEWED IMPRESSIONS



(Available in Severe Weather

Nickel Caming | Clear Bevels | Iced Granite Glass | Streamed Glass Clear Renaissance Glass



Rectangular Transom 507-RLI



Half Doorlight 684-RLI



659-RLI



Sunburst Doorlight 3/4 Oval Doorlight



Full Doorlight 686-RLI



692-RLI



Half Sidelight Full Sidelight 694/690-RLI



SALIX

Patina Caming | Clear Single Faceted Jewels | Streamed Glass | Marble Glass | Chartreuse Marble Glass | Light Amber | Ruby Red | Emerald Green Rain Glass | Softwave Glass | Dark Amber | Softwave Glass

Privacy Rating = 9



3/4 Doorlight



Full Doorlight



Full Sidelight



Decorative Glass

Decorative Glass (Special Order)

Spotlights Doorglass (Special Order)

Severe Weather (Special Order)

Available in Severe Weather



STREAMED

Streamed Textured Glass





Rectangle Craftsman Rectangle Craftsman



Doorlight 866-STM Doorlight 867-STM



Half Doorlight



3/4 Doorlight 607-STM





Full Doorlight 1/2 Sidelight 3/4 Sidelight Full Sidelight 692-STM 422-STM 694/690-STM



SWIRL

Swirl Acid Etch Glass

Privacy Rating = 7



Rectangle Craftsman Doorlight 866-SWL



Rectangle Craftsman Doorlight 814-SWL



Rectangle Craftsman Doorlight 2217-SWL



Half Doorlight Half Sidelight 684-SWL 692-SWL



3/4 Doorlight Full Sidelight 607-SWL 694-SWL



TIMBER

Timber Silkscreen Glass

Privacy Rating = 9



Half Doorlight Half Sidelight

692-BLC*



3/4 Doorlight



Full Doorlight Full Sidelight 686-TBR 694-BLC*

*Blanca sidelights match Timber doorglass.

SPECIAL ORDER



TOPAZ



Available in Severe Weather

Patina Caming | Micro-Granite Glass | Bronze Soft Wave Glass | Thin Reed Glass | Clear Bevels



Rectangular Craftsman Doorlight 866-TPZ



Half Doorlight 672/684-TPZ



607-TPZ

Full Doorlight 687/686-TPZ



Full Sidelight 694/690-TPZ



Craftsman 819-TPZ



3/4 Sidelight Half Sidelight 422-TPZ



VAPOR

Vapor Textured Glass



Rectangle Craftsman Doorlight 866-VPR



Half Doorlight 684-VPR



3/4 Doorlight 607-VPR



Full Doorlight 686-VPR



1/2 Sidelight 692-VPR



3/4 Sidelight 422-VPR



Full Sidelight 694/690-VPR

WATERSIDE



Available in Severe Weather

Black Chrome Caming | Clear Soft Wave Glass | Streamed Glass





Half Doorlight 684-WTS



3/4 Doorlight 607-WTS



Full Doorlight 686/687-WTS



692-WTS



3/4 Sidelight 422-WTS



Full Sidelight 694/690-WTS

SPECIAL ORDER



Decorative Glass

Decorative Glass (Special Order)

Spotlights Doorglass (Special Order)

SPOTLIGHTS® DOORGLASS



Spotlights®

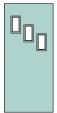
AUTHENTIC DESIGN FOR THE ARCHITECTURE ENTHUSIAST™

Architectural style is what gives a home character. The charm of bungalows. The geometric patterns of mid-century minimalism. History revisited in Georgian revivals and Colonials. The horizontal stretch of ranch homes and the vertical stack of bi-levels and tri-levels.

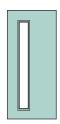
Because you're inspired by your home's architecture or the vision of the one you're building, Spotlights® doorglass is for you. It's the finishing touch for the discerning homeowner who appreciates architecture and the spirit of good design.

FIT THE BILL

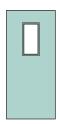
Spotlights gives you options that make it easier to meet your renovation and construction goals. Five doorglass sizes and seven glass options give you flexibility to create a unique look that complements the architecture of your home. Small and large glass sizes, horizontal and vertical shapes, and choices for the number, orientation, and type of glass give you plenty of flexibility for exactly the style, privacy, and price you desire.



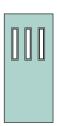






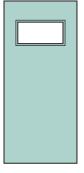




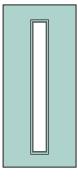


SPOTLIGHTS® DOORGLASS

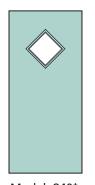
Frame Sizes



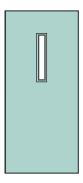




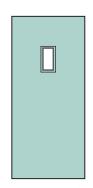
Model: 694 Size: 7" x 64"



Model: 840[†] Size: 12" x 12"



Model: 842* Size: 22" x 3.5"

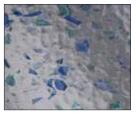


Model: 843* Size: 11" x 5"

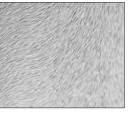
Glass Choices



Celebration Earth (CLBE)



Celebration Ocean (CLBO)



Chinchilla (CHA)



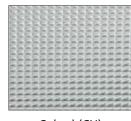
Circuit (CCT)
Silkscreen



Clear (CL)



Clear Low-E (CL-LE)



Cubed (CU)



Frosted (FSB) Sandblasted



Rain (RN)*†

Decorative Glass

Decorative Glass (Special Order)

Severe Weather (Special Order)

^{*}MODEL 651, 842, and 843: Rain is a directional texture which should only be installed in a horizontal configuration. †MODEL 840: Rain is a directional texture which should only be installed in a square configuration.



Severe Weather Doorglass

Designed for Security. Engineered for Strength.

ODL severe weather doorglass is designed for hurricane-rated doors, especially for homes in wind-borne debris regions or high-velocity hurricane zones (HVHZ). The severe weather products meet wind-borne requirements in areas where wind speeds can exceed 180 mph, Design Pressure (DP) ±66 psf, and wind and missile impact code requirements. The flat profile frame laminated severe weather door lights are certified to meet Florida Building Commission codes. Please go to www.odl.com/impact-standards for the most updated product certifications.

Impact-Resistant Laminated Glass

ODL Decorative Doorglass, Blinds and Grilles are sealed between impact-resistant laminated glass on the exterior, and tempered safety glass on the interior.

Flat Frame Profile Offers Strength and Quality

- Flat profile for a wider range of architectural applications
- Low 3/8" profile
- · Longer screws reduce potential strip out
- Flat screw hole covers install flush to frame
- White powder coat finish on aluminum frame can be painted
- No shop-related Dow 995 application required
- Meets Florida Severe Weather requirements ±66 DP
- Product certification information available under: Florida Building Code approval FL14935.1, FL14935.2, FL14935.3, FL14935.4 Texas Department of Insurance approval DR-557, 625, 633, 634, 691, 692

Added Value of Noise Suppression

ODL Severe Weather Doorglass provides you with a quieter solution over storm shutters: they carry a sound transmission class rating of 37 dB for a level of sound suppression that is welcome Third party test reports are available at: www.odl.com/stc

Missile Impact Tested











The Level D missile impact test involves firing an 8-foot long 2"x 4" at 50 feet-per-second at designated spots on the doorglass and door slab. The entire unit must remain intact through 9,000 pressure cycles, and also pass water-infiltration, structural loading, and forced air-infiltration tests.

See the Missile Impact Test video at odl.com/doorglass_severe_weather#missiletesting



Look for these symbols throughout this catalog





PLASTPRO™ FIBERGLASS EXTERIOR DOORS

Plastpro PF[™] Composite Door Frame

CLOSED CELLULAR STRUCTURE ensures doorframe & molding will not absorb or wick moisture, and prevents warping, rotting, and splitting RIGID POLY-FIBER FORMULATION eliminates the need for an aluminum support channel TWICETHE SCREW-HOLDING POWER of traditional wood doorframes. EASILY MACHINED just like wood frames.

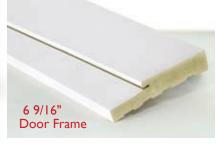
4-9/16" and 6-9/16" frames available in Oak Grain-Ready to Stain or Paint, and White Capped-No Paint Required.

Primed (Paintable) PF Composite frames available in 4-9/16" only

PF™ Composite Stainable/Paintable Frames are standard with all Grained Fiberglass doors. Other frame options are available upon request.











LIMITED LIFETIME WARRANTY









Versapan[™] Sill Pan

VERSAPAN™ SILL PAN

The Endura VersaPan Sill Pan creates a robust barrier against water infiltration and resulting damage. Installed in the rough opening, the sill pan drains water down and away from the door unit, protecting the door system from water intrusion and associated rot and mold, saving you time and money from costly repairs down the line.

ADAPTABLE INSTALLATION

VersaPan can be installed and molded to fit any rough opening with just a few simple steps and minimal materials required.

LASTING PROTECTION

VersaPan is your safety net against moisture damage, constantly working behind the scenes to capture and drain water out and away from your home.



 $Innovation\ protected\ under\ patents\ and\ patents\ pending\ in\ U.S.\ and\ Canada.\ See\ www. Endura Patents.com.$

TRILENNIUM® MULTI-POINT LOCKING SYSTEM

Backed by the industry's highest ratings for structural and forced entry performance, Trilennium delivers 3x the strength, security and performance in one system.

- UNMATCHED STRENGTH: Protects with the power of three deadbolts, while one-piece I-Beam lock construction reinforces and strengthens the door panel.
- **UNMATCHED PERFORMANCE:** Bolts pre-engage when unlocked to fight deflection at all times, and can correct misalignment up to 3/16" in three directions once engaged.
- **UNMATCHED OPERATION:** One turn of the thumbturn or key is all you need to unlock the door. With Panic Release, a single turn of the interior lever unlocks the entire system.



TRILENNIUM® HANDSET COLLECTION

Our extensive hardware portfolio combines elegant design with precision engineering for beautiful, reliable performance with ultimate customization to match any style.



Trilennium is also compatible with designs from EMTEK and Rocky Mountain Hardware for even more options to best suit your unique style. For full offering, visit www.enduraproducts.com

*Ask for the upgrade. Single Door Eclipse Entry Levers in stock in Satin Nickel & Victorian Bronze

Rocco stocks the Trilennium lock bodies in Stainless Steel & Victorian Bronze

Rocco stocks the Trilennium multi-point lock system for single doors, single doors with sidelites, and fixed/active patio doors. Trilennium is also available special order for French doors.

FRAMESAVER® ROT-PROOF DOOR FRAMES

FrameSaver Door Frames are simply the best wood frames on the market. Backed by a fully-transferable lifetime warranty, FrameSaver combines the performance of composite and the strength of wood in one innovative solution. *Ask for the upgrade.



ROT PROOF. BACKED FOR LIFE.

FrameSaver never absorbs water, rots, cracks or warps, and is backed by the industry's strongest warranty.



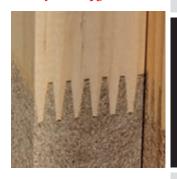
UNMATCHED WARRANTY.

Backed by the industry's only fully-transferable lifetime warranty for endless coverage and peace of mind.



LIKE WOOD. ONLY BETTÉR.

Composite bottom delivers superior protection from water, while finishing and painting just like wood.



PROVEN DURABILITY. ADDED STRENGTH.

Finger-jointed construction creates a perfect fit and enhances structural integrity of the frame.

US Patents: 7.753.418: 8.182.002: 9.428.954: D571.932: D599.490. Canadian Patents: 2.288.733: 2.562.430: 2.605.002: D165.014

POWERED BY ENDURA™ COMPONENTS

www.enduraproducts.com



POWERED BY ENDURA COMPONENTS, SMARTER PERFORMANCE FOR YOU.

Door systems Powered By Endura components are engineered to create smarter, better experiences for everyone, every time. Endura's innovative solutions work together to account for real-world challenges you face each day, delivering secure, hassle-free performance, and unmatched quality and value.

SILL SYSTEMS -





Z-ARTICULATING CAP SILL™ (Z-AC)

The Z-Articulating Cap Sill is the industry's only composite sill that never needs adjustment. Z-AC features built-in sealing components that prevent performance issues and costly service calls, even if install isn't perfect and as conditions change over time.

Standard on all Sidelite door units, Patio door units, French door units and all Woodgrain Fiberglass units.



NO ADJUSTMENTS.

Z-AC never needs adjustment, automatically adjusting for a lasting seal against leaks. No maintenance required.



NO LEAKS.

Imperfect opening? Missing corner pads? Changing conditions over time? Z-AC still seals, saving you time and money.



NO SERVICE CALLS.

Z-AC has been tested and proven to outperform all other sill systems, even when the real world strikes.

 $US\ Patents: 8,522,483; 8,991,100; 8,991,101; 9,371,682; 9,428,954; D571,932; D599,490; D722,387; D722,388.\ Canadian\ Patents: 2,771,705; 2,842,214; D153,751; D153,953; D165,013; D165,014.$



Z-ADJUSTABLE INSWING SILL (ZAI)

ZAI uses an innovative design of all synthetic components that are built to last, eliminating the worries of wood and ending callbacks. Protect your entry from unsightly damage, rusted screws, discoloration, deformity, gaps and dents with Z-Series Sills.

BUILT TO LAST

Waterproof all-composite substrate won't rack, warp or rot, ever. No more stuck doors, drafts or callbacks.

SEALED ADJUSTMENT SCREWS

Sealing plugs hide unsightly screws and keep water and dirt away from the adjustment mechanism, maintaining adjustability of the sill cap.

Standard on single door units except Woodgrain Fiberglass door units.

HIGH DAM, INTEGRATED SEAL

Innovative cap design overlaps at the dam to provide a barrier against air and moisture, even in the most extreme weather conditions.

Innovation protected under patents and patents pending in U.S. and Canada. See www.EnduraPatents.com.

Decorative Glass

Decorative Glass (Special Order)

ULTIMATE FLIP LEVER™ ASTRAGAL

EFFORTLESS OPERATION. ULTIMATE PERFORMANCE.

Endura's Ultimate Flip Lever Astragal delivers superior sealing power and security combined with effortless operation. One flip is all you need to secure your inactive door and keep leaks at bay.

- **Effortless One-Flip Operation. Enhanced Accessibility:** A single flip of the built-in lever activates both bolts and secures the door. No reaching or bending necessary.
- **Ultimate Security:** When each of the astragal's bolts are engaged, the inactive door is secured in place. No extra locking steps necessary.
- **Extended Sealing Power:** Spring-loaded Floating Boot, Simple Solution® Corner Pad and weatherstrip get an added boost with a full-length Sealing Fin for an extra layer of protection against air and water infiltration.



*Ultimate Flip Lever Astragals are standard on Rocco French door units.

MULTI-POINT ASTRAGAL (MPA)

The Multi-Point Astragal combines the added strength and protection of three secure sealing points to fight against infiltration and deflection. MPA also works with most standard deadbolt packages for enhanced savings.

HOW MPA WORKS





ENGAGE DEADBOLT, ACTIVATE MULTI-POINT LOCK

Engaging the deadbolt activates built-in locking mechanism, securing and sealing the unit with three locking points. MPA also works with standard hardware packages for enhanced savings.





ONE SIMPLE FLIP. ENDLESS SEALING POWER.

MPA's Flip Lever mechanism seals the system without reaching or bending. Spring-loaded Floating Boot forms a custom seal against the cap, while lifting clear of the sill during operation.

Rocco stocks 6'8 white aluminum Multi-Point Astragals

*Ask for the upgrade to MPA. Rocco stocks 6'8 white all

US Patents: 5,857,291; 6,491,326; 8,157,298; 8,157,299; 9,097,043; D571,932. Canadian Patents: 2,342,941; 2,693,833.

ENERGY STAR PARTNER



U-Factor / Solar Heat Gain Coefficient (SHGC)

<u>**Ield-Wen:**</u> Smooth-Pro and Design-Pro Fiberglass

<u>TruTech:</u> Steel Pro and Steel Mark HD Builder Wood-Edge Steel

	Glass Type	1/4 Lite	1/2 Lite	3/4 Lite	
	Triple Pane Decorative Glass	U-Factor: 0.20	U-Factor: 0.23	U-Factor: 0.26	U-Factor: 0.29
	The Fane Decorative Glass	SHGC: 0.08	SHGC: 0.15	SHGC: 0.20	SHGC: 0.27
	Dual Pane Clear Insulated Glass with Blinds	-	U-Factor: 0.27	U-Factor: 0.30	U-Factor: 0.34
	Dadit are clear moduced class with billings	-	SHGC: 0.15	SHGC: 0.22	SHGC: 0.30
	Dual Pane Low E Insulated Glass with Blinds		U-Factor: 0.23	U-Factor: 0.25	U-Factor: 0.28
	Dadit and Low E misdiated diass with billias	-	SHGC: 0.08	SHGC: 0.11	SHGC: 0.15
	1" Dual Pane Low E Insulated Glass	U-Factor: 0.20	U-Factor: 0.23	U-Factor: 0.25	U-Factor: 0.28
Ξ:	1 Budit dile 20W E Histolice Glass	SHGC: 0.09	SHGC: 0.16	SHGC: 0.21	SHGC: 0.25
Fiberglass Doors	1" Dual Pane Low E Insulated Glass with Grids	U-Factor: 0.20	U-Factor: 0.23	U-Factor: 0.25	U-Factor: 0.28
<u>6</u>	1 Budit dile 20W E Histolice Glass With Gilds	SHGC: 0.08	SHGC: 0.14	SHGC: 0.19	SHGC: 0.25
las	1" Dual Pane Clear Insulated Glass	U-Factor: 0.21	U-Factor: 0.26	U-Factor: 0.29	U-Factor: 0.34
SS	1 Budit dile cical fribulated diass	SHGC: 0.10	SHGC: 0.19	SHGC: 0.26	SHGC: 0.34
D	1" Dual Pane Clear Insulated Glass with Grids	U-Factor: 0.21	U-Factor: 0.26	U-Factor: 0.29	U-Factor: 0.34
ğ	1 Budit dile cical fribulated dia35 With Grids	SHGC: 0.09	SHGC: 0.17	SHGC: 0.22	SHGC: 0.30
S	1/2" Dual Pane Clear Insulated Glass	U-Factor: 0.22	U-Factor: 0.27	U-Factor: 0.31	U-Factor: 0.36
	1/2 Built the clear module a diass	SHGC: 0.09	SHGC: 0.17	SHGC: 0.22	SHGC: 0.30
	7/8" Dual Pane Low E Insulated Glass	U-Factor: 0.19	U-Factor: 0.21	U-Factor: 0.23	U-Factor: 0.26
	770 Budit dife Low E Misulated Glass	SHGC: 0.06	SHGC: 0.10	SHGC: 0.14	SHGC: 0.18
	Dual Pane Clear Insulated Glass Vent Lite		U-Factor: 0.26	-	-
	Dual Fulle clear moduled Glass Vent Lite	-	SHGC: 0.16	-	-
	Flush/Embossed (Solid - No Glass)	U-Factor: 0.15	-	-	-
	1 1d311/ E111b033Cd (301ld 140 Gld33)	SHGC: 0.01	- 1	_	_
	Triple Pane Decorative Glass	U-Factor: 0.18	U-Factor: 0.21	U-Factor: 0.24	U-Factor: 0.27
	Triple Pane Decorative Glass		U-Factor: 0.21 SHGC: 0.13	U-Factor: 0.24 SHGC: 0.18	U-Factor: 0.27 SHGC: 0.24
		U-Factor: 0.18			
	Triple Pane Decorative Glass 7/8" Dual Pane Clear Oval Insulated Glass (Full Oval)	U-Factor: 0.18		SHGC: 0.18	
	7/8" Dual Pane Clear Oval Insulated Glass (Full Oval)	U-Factor: 0.18	SHGC: 0.13	SHGC: 0.18 U-Factor: 0.27	
		U-Factor: 0.18	SHGC: 0.13	SHGC: 0.18 U-Factor: 0.27 SHGC: 0.23	
<	7/8" Dual Pane Clear Oval Insulated Glass (Full Oval) 7/8" Dual Pane Low E Oval Insulated Glass (Full Oval)	U-Factor: 0.18 SHGC: 0.07	SHGC: 0.13	SHGC: 0.18 U-Factor: 0.27 SHGC: 0.23 U-Factor: 0.23	
Wo	7/8" Dual Pane Clear Oval Insulated Glass (Full Oval)	U-Factor: 0.18 SHGC: 0.07	SHGC: 0.13	SHGC: 0.18 U-Factor: 0.27 SHGC: 0.23 U-Factor: 0.23 SHGC: 0.19	SHGC: 0.24
Wood	7/8" Dual Pane Clear Oval Insulated Glass (Full Oval) 7/8" Dual Pane Low E Oval Insulated Glass (Full Oval) Dual Pane Clear Insulated Glass with Blinds	U-Factor: 0.18 SHGC: 0.07	SHGC: 0.13	SHGC: 0.18 U-Factor: 0.27 SHGC: 0.23 U-Factor: 0.23 SHGC: 0.19 U-Factor: 0.28	SHGC: 0.24
Wood-E	7/8" Dual Pane Clear Oval Insulated Glass (Full Oval) 7/8" Dual Pane Low E Oval Insulated Glass (Full Oval)	U-Factor: 0.18 SHGC: 0.07	U-Factor: 0.24 SHGC: 0.15	SHGC: 0.18 U-Factor: 0.27 SHGC: 0.23 U-Factor: 0.23 SHGC: 0.19 U-Factor: 0.28 SHGC: 0.20	SHGC: 0.24
Wood-Edg	7/8" Dual Pane Clear Oval Insulated Glass (Full Oval) 7/8" Dual Pane Low E Oval Insulated Glass (Full Oval) Dual Pane Clear Insulated Glass with Blinds Dual Pane Low E Insulated Glass with Blinds	U-Factor: 0.18 SHGC: 0.07	U-Factor: 0.24 SHGC: 0.15 U-Factor: 0.21	SHGC: 0.18 U-Factor: 0.27 SHGC: 0.23 U-Factor: 0.23 SHGC: 0.19 U-Factor: 0.28 SHGC: 0.20 U-Factor: 0.23	SHGC: 0.24
Wood-Edge	7/8" Dual Pane Clear Oval Insulated Glass (Full Oval) 7/8" Dual Pane Low E Oval Insulated Glass (Full Oval) Dual Pane Clear Insulated Glass with Blinds	U-Factor: 0.18 SHGC: 0.07	SHGC: 0.13 U-Factor: 0.24 SHGC: 0.15 U-Factor: 0.21 SHGC: 0.07 U-Factor: 0.21 SHGC: 0.14	SHGC: 0.18 U-Factor: 0.27 SHGC: 0.23 U-Factor: 0.23 SHGC: 0.19 U-Factor: 0.28 SHGC: 0.20 U-Factor: 0.23 SHGC: 0.10 U-Factor: 0.23 SHGC: 0.10 SHGC: 0.10	SHGC: 0.24
Wood-Edge St	7/8" Dual Pane Clear Oval Insulated Glass (Full Oval) 7/8" Dual Pane Low E Oval Insulated Glass (Full Oval) Dual Pane Clear Insulated Glass with Blinds Dual Pane Low E Insulated Glass with Blinds	U-Factor: 0.18 SHGC: 0.07 U-Factor: 0.17 SHGC: 0.07 U-Factor: 0.17	SHGC: 0.13 U-Factor: 0.24 SHGC: 0.15 U-Factor: 0.21 SHGC: 0.07 U-Factor: 0.21 SHGC: 0.14 U-Factor: 0.21	SHGC: 0.18 U-Factor: 0.27 SHGC: 0.23 U-Factor: 0.23 SHGC: 0.19 U-Factor: 0.28 SHGC: 0.20 U-Factor: 0.23 SHGC: 0.10 U-Factor: 0.23 SHGC: 0.10 U-Factor: 0.23	SHGC: 0.24
Wood-Edge Stee	7/8" Dual Pane Clear Oval Insulated Glass (Full Oval) 7/8" Dual Pane Low E Oval Insulated Glass (Full Oval) Dual Pane Clear Insulated Glass with Blinds Dual Pane Low E Insulated Glass with Blinds 1" Dual Pane Low E Insulated Glass	U-Factor: 0.18 SHGC: 0.07	SHGC: 0.13 U-Factor: 0.24 SHGC: 0.15 U-Factor: 0.21 SHGC: 0.07 U-Factor: 0.21 SHGC: 0.14	SHGC: 0.18 U-Factor: 0.27 SHGC: 0.23 U-Factor: 0.23 SHGC: 0.19 U-Factor: 0.28 SHGC: 0.20 U-Factor: 0.23 SHGC: 0.10 U-Factor: 0.23 SHGC: 0.10 SHGC: 0.10	U-Factor: 0.33 SHGC: 0.27 U-Factor: 0.27 SHGC: 0.13 U-Factor: 0.27 SHGC: 0.25 U-Factor: 0.27 SHGC: 0.25
Wood-Edge Steel D	7/8" Dual Pane Clear Oval Insulated Glass (Full Oval) 7/8" Dual Pane Low E Oval Insulated Glass (Full Oval) Dual Pane Clear Insulated Glass with Blinds Dual Pane Low E Insulated Glass with Blinds 1" Dual Pane Low E Insulated Glass	U-Factor: 0.18 SHGC: 0.07 U-Factor: 0.17 SHGC: 0.07 U-Factor: 0.17 SHGC: 0.06 U-Factor: 0.19	U-Factor: 0.24 SHGC: 0.15 U-Factor: 0.21 SHGC: 0.07 U-Factor: 0.21 SHGC: 0.14 U-Factor: 0.21 SHGC: 0.12 U-Factor: 0.22	SHGC: 0.18 U-Factor: 0.27 SHGC: 0.23 U-Factor: 0.23 SHGC: 0.19 U-Factor: 0.28 SHGC: 0.20 U-Factor: 0.23 SHGC: 0.10 U-Factor: 0.23 SHGC: 0.10 U-Factor: 0.23 SHGC: 0.19 U-Factor: 0.23 SHGC: 0.17 U-Factor: 0.27	U-Factor: 0.33 SHGC: 0.27 U-Factor: 0.27 SHGC: 0.13 U-Factor: 0.25 U-Factor: 0.27 SHGC: 0.25 U-Factor: 0.27
Wood-Edge Steel Doo	7/8" Dual Pane Clear Oval Insulated Glass (Full Oval) 7/8" Dual Pane Low E Oval Insulated Glass (Full Oval) Dual Pane Clear Insulated Glass with Blinds Dual Pane Low E Insulated Glass with Blinds 1" Dual Pane Low E Insulated Glass 1" Dual Pane Low E Insulated Glass with Grids	U-Factor: 0.18 SHGC: 0.07 U-Factor: 0.17 SHGC: 0.07 U-Factor: 0.17 SHGC: 0.06	U-Factor: 0.24 SHGC: 0.15 U-Factor: 0.21 SHGC: 0.07 U-Factor: 0.21 SHGC: 0.14 U-Factor: 0.21 SHGC: 0.12	SHGC: 0.18 U-Factor: 0.27 SHGC: 0.23 U-Factor: 0.23 SHGC: 0.19 U-Factor: 0.28 SHGC: 0.10 U-Factor: 0.23 SHGC: 0.10 U-Factor: 0.23 SHGC: 0.10 U-Factor: 0.23 SHGC: 0.19 U-Factor: 0.23 SHGC: 0.19	U-Factor: 0.33 SHGC: 0.27 U-Factor: 0.27 SHGC: 0.13 U-Factor: 0.27 SHGC: 0.25 U-Factor: 0.27 SHGC: 0.25
Wood-Edge Steel Doors	7/8" Dual Pane Clear Oval Insulated Glass (Full Oval) 7/8" Dual Pane Low E Oval Insulated Glass (Full Oval) Dual Pane Clear Insulated Glass with Blinds Dual Pane Low E Insulated Glass with Blinds 1" Dual Pane Low E Insulated Glass 1" Dual Pane Low E Insulated Glass with Grids	U-Factor: 0.18 SHGC: 0.07 U-Factor: 0.17 SHGC: 0.06 U-Factor: 0.19 SHGC: 0.09 U-Factor: 0.19	SHGC: 0.13 U-Factor: 0.24 SHGC: 0.15 U-Factor: 0.21 SHGC: 0.07 U-Factor: 0.21 SHGC: 0.14 U-Factor: 0.21 SHGC: 0.12 U-Factor: 0.24 SHGC: 0.17 U-Factor: 0.24	SHGC: 0.18 U-Factor: 0.27 SHGC: 0.23 U-Factor: 0.23 SHGC: 0.20 U-Factor: 0.28 SHGC: 0.20 U-Factor: 0.23 SHGC: 0.10 U-Factor: 0.23 SHGC: 0.10 U-Factor: 0.23 SHGC: 0.17 U-Factor: 0.23 SHGC: 0.17 U-Factor: 0.27 SHGC: 0.29 U-Factor: 0.27	SHGC: 0.24 U-Factor: 0.33 SHGC: 0.27 U-Factor: 0.27 SHGC: 0.13 U-Factor: 0.27 SHGC: 0.25 U-Factor: 0.27 SHGC: 0.31 U-Factor: 0.32 SHGC: 0.31 U-Factor: 0.32
Wood-Edge Steel Doors	7/8" Dual Pane Clear Oval Insulated Glass (Full Oval) 7/8" Dual Pane Low E Oval Insulated Glass (Full Oval) Dual Pane Clear Insulated Glass with Blinds Dual Pane Low E Insulated Glass with Blinds 1" Dual Pane Low E Insulated Glass 1" Dual Pane Low E Insulated Glass with Grids 1" Dual Pane Clear Insulated Glass	U-Factor: 0.18 SHGC: 0.07 U-Factor: 0.17 SHGC: 0.07 U-Factor: 0.17 SHGC: 0.06 U-Factor: 0.19 SHGC: 0.09	U-Factor: 0.24 SHGC: 0.15 U-Factor: 0.21 SHGC: 0.07 U-Factor: 0.21 SHGC: 0.14 U-Factor: 0.21 SHGC: 0.12 U-Factor: 0.22 SHGC: 0.12	SHGC: 0.18 U-Factor: 0.27 SHGC: 0.23 U-Factor: 0.23 SHGC: 0.19 U-Factor: 0.28 SHGC: 0.20 U-Factor: 0.23 SHGC: 0.10 U-Factor: 0.23 SHGC: 0.10 U-Factor: 0.23 SHGC: 0.17 U-Factor: 0.23 SHGC: 0.17 U-Factor: 0.27 SHGC: 0.23	U-Factor: 0.33 SHGC: 0.27 U-Factor: 0.27 SHGC: 0.13 U-Factor: 0.27 SHGC: 0.25 U-Factor: 0.27 SHGC: 0.25 U-Factor: 0.27 SHGC: 0.31
Wood-Edge Steel Doors	7/8" Dual Pane Clear Oval Insulated Glass (Full Oval) 7/8" Dual Pane Low E Oval Insulated Glass (Full Oval) Dual Pane Clear Insulated Glass with Blinds Dual Pane Low E Insulated Glass with Blinds 1" Dual Pane Low E Insulated Glass 1" Dual Pane Low E Insulated Glass with Grids 1" Dual Pane Clear Insulated Glass 1" Dual Pane Clear Insulated Glass with Grids	U-Factor: 0.18 SHGC: 0.07 U-Factor: 0.17 SHGC: 0.06 U-Factor: 0.19 SHGC: 0.09 U-Factor: 0.19	SHGC: 0.13 U-Factor: 0.24 SHGC: 0.15 U-Factor: 0.21 SHGC: 0.07 U-Factor: 0.21 SHGC: 0.14 U-Factor: 0.21 SHGC: 0.12 U-Factor: 0.24 SHGC: 0.17 U-Factor: 0.24	SHGC: 0.18 U-Factor: 0.27 SHGC: 0.23 U-Factor: 0.23 SHGC: 0.20 U-Factor: 0.28 SHGC: 0.20 U-Factor: 0.23 SHGC: 0.10 U-Factor: 0.23 SHGC: 0.10 U-Factor: 0.23 SHGC: 0.17 U-Factor: 0.23 SHGC: 0.17 U-Factor: 0.27 SHGC: 0.29 U-Factor: 0.27	SHGC: 0.24 U-Factor: 0.33 SHGC: 0.27 U-Factor: 0.27 SHGC: 0.13 U-Factor: 0.27 SHGC: 0.25 U-Factor: 0.27 SHGC: 0.31 U-Factor: 0.32 SHGC: 0.31 U-Factor: 0.32
Wood-Edge Steel Doors	7/8" Dual Pane Clear Oval Insulated Glass (Full Oval) 7/8" Dual Pane Low E Oval Insulated Glass (Full Oval) Dual Pane Clear Insulated Glass with Blinds Dual Pane Low E Insulated Glass with Blinds 1" Dual Pane Low E Insulated Glass 1" Dual Pane Low E Insulated Glass with Grids 1" Dual Pane Clear Insulated Glass	U-Factor: 0.18 SHGC: 0.07 U-Factor: 0.17 SHGC: 0.06 U-Factor: 0.19 SHGC: 0.09 U-Factor: 0.19 SHGC: 0.08	SHGC: 0.13 U-Factor: 0.24 SHGC: 0.15 U-Factor: 0.21 SHGC: 0.07 U-Factor: 0.21 SHGC: 0.14 U-Factor: 0.21 SHGC: 0.12 U-Factor: 0.24 SHGC: 0.17 U-Factor: 0.24 SHGC: 0.15	SHGC: 0.18 U-Factor: 0.27 SHGC: 0.23 U-Factor: 0.23 SHGC: 0.19 U-Factor: 0.28 SHGC: 0.20 U-Factor: 0.23 SHGC: 0.10 U-Factor: 0.23 SHGC: 0.17 U-Factor: 0.23 SHGC: 0.19 U-Factor: 0.23 SHGC: 0.17 U-Factor: 0.27 SHGC: 0.23 U-Factor: 0.27 SHGC: 0.20	SHGC: 0.24
Wood-Edge Steel Doors	7/8" Dual Pane Clear Oval Insulated Glass (Full Oval) 7/8" Dual Pane Low E Oval Insulated Glass (Full Oval) Dual Pane Clear Insulated Glass with Blinds Dual Pane Low E Insulated Glass with Blinds 1" Dual Pane Low E Insulated Glass 1" Dual Pane Low E Insulated Glass with Grids 1" Dual Pane Clear Insulated Glass 1" Dual Pane Clear Insulated Glass with Grids 1" Dual Pane Clear Insulated Glass with Grids	U-Factor: 0.18 SHGC: 0.07 U-Factor: 0.17 SHGC: 0.07 U-Factor: 0.17 SHGC: 0.06 U-Factor: 0.19 SHGC: 0.08 U-Factor: 0.19	SHGC: 0.13 U-Factor: 0.24 SHGC: 0.15 U-Factor: 0.21 SHGC: 0.07 U-Factor: 0.21 SHGC: 0.14 U-Factor: 0.21 SHGC: 0.17 U-Factor: 0.24 SHGC: 0.17 U-Factor: 0.24 SHGC: 0.15 U-Factor: 0.25	SHGC: 0.18 U-Factor: 0.27 SHGC: 0.23 U-Factor: 0.23 SHGC: 0.19 U-Factor: 0.28 SHGC: 0.20 U-Factor: 0.23 SHGC: 0.10 U-Factor: 0.23 SHGC: 0.10 U-Factor: 0.23 SHGC: 0.17 U-Factor: 0.23 SHGC: 0.17 U-Factor: 0.23 U-Factor: 0.23 U-Factor: 0.23 U-Factor: 0.23 U-Factor: 0.23	SHGC: 0.24
Wood-Edge Steel Doors	7/8" Dual Pane Clear Oval Insulated Glass (Full Oval) 7/8" Dual Pane Low E Oval Insulated Glass (Full Oval) Dual Pane Clear Insulated Glass with Blinds Dual Pane Low E Insulated Glass with Blinds 1" Dual Pane Low E Insulated Glass 1" Dual Pane Low E Insulated Glass with Grids 1" Dual Pane Clear Insulated Glass 1" Dual Pane Clear Insulated Glass with Grids	U-Factor: 0.18 SHGC: 0.07 U-Factor: 0.17 SHGC: 0.07 U-Factor: 0.17 SHGC: 0.06 U-Factor: 0.19 SHGC: 0.08 U-Factor: 0.19 SHGC: 0.09	SHGC: 0.13 U-Factor: 0.24 SHGC: 0.15 U-Factor: 0.21 SHGC: 0.07 U-Factor: 0.21 SHGC: 0.14 U-Factor: 0.21 SHGC: 0.17 U-Factor: 0.24 SHGC: 0.17 U-Factor: 0.24 SHGC: 0.15 U-Factor: 0.25	SHGC: 0.18 U-Factor: 0.27 SHGC: 0.23 U-Factor: 0.23 SHGC: 0.19 U-Factor: 0.28 SHGC: 0.20 U-Factor: 0.23 SHGC: 0.10 U-Factor: 0.23 SHGC: 0.10 U-Factor: 0.23 SHGC: 0.17 U-Factor: 0.23 SHGC: 0.17 U-Factor: 0.23 U-Factor: 0.23 U-Factor: 0.23 U-Factor: 0.23 U-Factor: 0.23	SHGC: 0.24
Wood-Edge Steel Doors	7/8" Dual Pane Clear Oval Insulated Glass (Full Oval) 7/8" Dual Pane Low E Oval Insulated Glass (Full Oval) Dual Pane Clear Insulated Glass with Blinds Dual Pane Low E Insulated Glass with Blinds 1" Dual Pane Low E Insulated Glass 1" Dual Pane Low E Insulated Glass with Grids 1" Dual Pane Clear Insulated Glass 1" Dual Pane Clear Insulated Glass with Grids 1" Dual Pane Clear Insulated Glass with Grids	U-Factor: 0.18 SHGC: 0.07 U-Factor: 0.17 SHGC: 0.07 U-Factor: 0.17 SHGC: 0.09 U-Factor: 0.19 SHGC: 0.08 U-Factor: 0.19 SHGC: 0.08 U-Factor: 0.19 SHGC: 0.08	SHGC: 0.13 U-Factor: 0.24 SHGC: 0.15 U-Factor: 0.21 SHGC: 0.07 U-Factor: 0.21 SHGC: 0.14 U-Factor: 0.21 SHGC: 0.17 U-Factor: 0.24 SHGC: 0.17 U-Factor: 0.24 SHGC: 0.15 U-Factor: 0.25	SHGC: 0.18 U-Factor: 0.27 SHGC: 0.23 U-Factor: 0.23 SHGC: 0.19 U-Factor: 0.28 SHGC: 0.20 U-Factor: 0.23 SHGC: 0.10 U-Factor: 0.23 SHGC: 0.10 U-Factor: 0.23 SHGC: 0.17 U-Factor: 0.23 SHGC: 0.17 U-Factor: 0.23 U-Factor: 0.23 U-Factor: 0.23 U-Factor: 0.23 U-Factor: 0.23	SHGC: 0.24

All items listed with **BLUE** values indicate ROCCO units that are Energy Star certified.

All items listed with **BLACK** values indicate ROCCO units that are not Energy Star certified.

ENERGY STAR® product qualification criteria

	U-Factor ¹	SHGC ²
Glazing Level	(NFRC 100)	(NFRC 200)
Opaque	≤0.21	No Rating
1/4 or 1/2 Lite	≤0.27	≤0.30
3/4 or Full Lite	≤0.32	≤0.30

¹ Btu/h*ft ² * °F

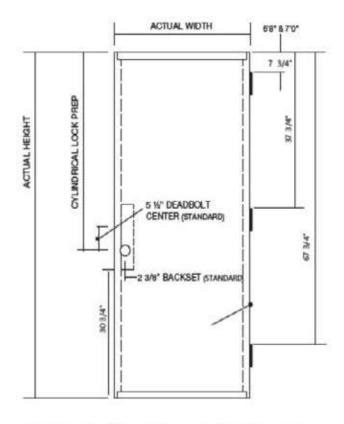
¹ Fraction of incident solar radiations

Decorative Glass

Decorative Glass (Special Order)

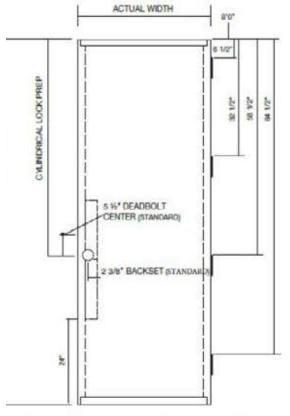
ROCCO STANDARD DOOR SLAB SPECS

6'8, 7'0, AND 8'0



Wood-Edge Steel Doors & Composite-Edge Fiberglass Doors

DOOR WIDTH		DOOR HEIGHT		
Nominal	Actual	Nominal	Actual	Cylindrical Prep
2-6	29 3/4"	6-8	78 5/8*	44 7/8*
2-8	31 3/4"	7-0	83*	44 7/8*
2-10	33 3/4"			
3-0	35 3/4"			
3-6	41 3/4"			



A. 8'0" Wood-Edge Steel Doors & 8'0" Wood-Edge Fiberglass Doors

DOOR WIDTH		DOOR HEIGHT		
Nominal	Actual	Nominal -	Actual	Cylinarical Prep
2-6	29 3/4°	8-0	95°	61 1/4"
2-8	31 3/4"			t.
2-10	33 3/4*			
3-0	35 3/4*			
3-6	N/A			



JELD-WEN FINISHING AND REFINISHING INSTRUCTIONS

JELD WEN.

Finishing and Refinishing Instructions

for Exterior Door Slabs and Systems (JCM004)



Read all instructions thoroughly before beginning. document is a guideline for painting and finishing exterior doors. JELD-WEN cannot evaluate all available paints, stains, or application requirements. Consult a paint professional or a local paint department/ store for coatings best suited to the project. Select top-quality finishes and follow all manufacturers' instructions.

Finish all six surfaces (both sides and edges) of the door slab, including cutouts for hardware. EXCEPTIONS to this rule include removing hinges, other hardware or sweep weatherstripping (along the bottom edge of the slab) that have been installed by the factory. Additionally, make sure both ends of the sweep weatherstripping are sealed with silicone after finishing. Failure to finish the door slab and frame as instructed may result in the denial of warranty claims.

Important!

- Steel and fiberglass door slabs MUST be finished within thirty (30) days
- Finish wood frames in the same manner as the slab.
- Vinyl components do not require finishing
- Refinish products when the finish cracks, splits or becomes dull.

AWARNING

This product can expose you to styrene and wood dust. Drilling, sawing, sanding or machining wood products can expose you to wood dust, a substance known to the State of California to cause cancer. Avoid inhaling wood dust or use a dust mask or other safeguards for personal protection. For more information, go to www.P65Warnings.ca.gov/wood.

Needed Materials And Tools

When preparing to finish doors, consider the materials and tools required for the entire project. Listed below are some common items needed to finish doors properly. Not all materials and tools will be required for every job.

Needed Materials and Tools:

- Safety glasses and rubber gloves
- Screwdrivers
- · Silicone (for exterior slabs with a sweep)
- Power drill
- Hammer
- Punch
- Utility knife
- Plastic putty knife
- · Hand block sander
- Foam brush
- Paintbrush

- Sprayer
- Denatured alcohol
- Woodblock
- Masking tape
- Sandpaper 150 grit or finer (Steel and Smooth-Pro Fiberglass Doors)
- (Authentic Wood Doors'
- · Pre-stain conditioner if staining wood

- Clean rags
- Cheesecloth
- Polyurethane
- · Paint or stain (see instructions for each door type for specific recommendations)
- Sandpaper 400 grit Paint thinner or mineral spirits (for clean up)
 - Tack cloth
 - 0000 Steel wool

Basic Finishing Recommendations

- Wear safety glasses for eye protection and rubber gloves to prevent soiling the door with oil from hands.
- Allow doors to acclimate to local conditions for at least 24 hours before finishing.
- · Finish in dust-free area away from direct sunlight.

- Remove all hardware (except hinges from a door slab) and mask off the glass, weatherstrip, and the door sweep (on the bottom of exterior slabs).
- Finishing is easier if the slab is in a horizontal, flat position on a padded surface. Horizontal position is not required and the slab may be finished in any position. However, do not stand an exterior slab on the sweep (the weatherstrip on the bottom of the door) as damage may result.
- If finishing an exterior slab, seal both ends of the sweep (weatherstrip on the bottom) with an exterior grade silicone.
- If finishing a slab with a glass insert, inspect for sealant that may have squeezed out onto the glass or door. Carefully score excess sealant (do not scratch glass) with a utility knife (stainless steel blade) and remove with a plastic putty knife.
- If finishing a slab with a glass insert, follow the glass manufacturer's instructions on the glass insert frame label.
- The door must be clean and dry before finishing.
- Test your finish prior to application in a discreet location.
- Apply finish materials in multiple light coats instead of fewer heavy coats.
- If painting grained or textured doors, too many coats will diminish the wood grain texture.

Choose Finishing Materials

- If the door is exposed to direct sunlight, dark-colored finishes may fade or deteriorate quickly and increase maintenance. See our Appropriate Protection document at www.jeld-wen.com.
- Use a good quality primer and paint, or wood sealer and stain. We recommend using one manufacturer's products to ensure compatibility. Follow all manufacturer's application instructions.
- If choosing an oil or solvent-based paint, consult with a paint professional on the best product (usually quick drying) for the job.
- For the best results when staining fiberglass doors, we recommend using professional quality, heavy body or highly viscous exterior gel stain. **NOTE:** Once Architectural fiberglass doors are stained, it is very difficult to change the color. Always test the color in an inconspicuous area to determine if the color is acceptable before staining the entire door.
- Use only exterior solid color stains on wood surfaces exposed to sunlight. Their high concentration of pigments protects wood against damage. The natural wood color and grain are obstructed, but the wood texture is retained. These stains provide minimum protection against water or dirt protection, so a polyurethane topcoat must be used.
- Finish with coatings that are resistant to water, wear, heat, solvents and chemicals. Without these characteristics, the finished product may deteriorate, compromising its integrity.
- Use a topcoat containing UV inhibitor. Use exterior finishing products on all exterior surfaces still exposed to sunlight to provide extra protection and durability.

Prepare the Door

If refinishing a previously finished door slab, use the following recommendations for the product you have. The achieved result will depend on the skill of the person doing the refinishing. We recommend seeking the help of a skilled professional if unsure. After preparing the previous finish, follow the finishing instructions in the following sections.

	DOORS THAT WERE PAINTED	DOORS THAT WERE STAINED	
Steel and Smooth-Pro Fiberglass	 Scuff sand with 150 grit sandpaper or finer or buff the surface of the door thoroughly with 0000 steel wool until the entire surface is dulled and even. Feather out areas where the previous finish is cracked or peeling by removing all loose material and sanding outward until the surface is uniformly level. Remove all loose debris with a tack cloth (available in-store paint sections) and re-prime bare areas with a good quality water-based primer appropriate for the substrate. Re-priming the entire door will provide the best surface for the new topcoat. 	N/A	
Architectural and Design-Pro Fiberglass	Do not attempt to remove the finish with paint stripper, solvents or other chemicals. Instead, buff the surface of the door thoroughly with 0000 steel wool until the entire surface is dulled and even. Remove all loose debris with tack cloth (available in store paint sections). Previously stained doors can be re-top coated with a clear finish or painted if a color change is desired.		

Previously Unfinished Products

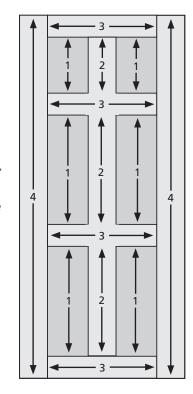
- If the door slab has a glass insert, install the provided screw covers over the screw heads around the glass insert.
- Clean the door with a clean, lint-free cloth, removing all dust and foreign debris. For cleaning, use denatured alcohol, making sure all residue is removed by turning the cloth often while cleaning. Allow the door to dry thoroughly.

NOTICE

Do not use sandpaper or lacquer thinner on Architectural or Design/Smooth-Pro fiberglass doors.

Finish the Door

Use the table below to find your product and desired finish and follow the instructions in the corresponding box. The illustration to the right shows the recommended order to apply finishing materials to the door by any method except spraying. Finishing materials should be first applied, in the direction of the arrows, to the door panels (1), then to the vertical members, or stiles (2), horizontal members, or rails (3) and finally to the outer stiles (4). This method has been tested to yield the best results. You may, however, use any method that you choose.



JELD-WEN FINISHING AND REFINISHING INSTRUCTIONS

	DOORS TO BE PAINTED	DOORS TO BE STAINED
Grained Fiberglass (Design-Pro)	 Clean the door with a clean, lint-free cloth, removing all dust and foreign debris with denatured alcohol making sure all residue is removed by turning the cloth often while cleaning. Allow the door to dry thoroughly. DO NOT USE SANDPAPER OR LACQUER THINNER ON DESIGN-PRO FIBERGLASS DOORS. Paint all sides of the door, jamb and molding with a good-quality exterior water-based 100% acrylic latex or solvent-based paint. Interior door or trim paint may be used on interior doors and interior surfaces of exterior doors. Spray applications work best. To simulate a traditional stile and rail door look when using a paintbrush, paint the panels first, then across all the rails from one edge of the door to the other. Then paint the stiles from the top of the door to the bottom. The door can also be rolled for a stipple look. For best results, apply multiple light coats. 	 Clean the door with a clean, lint-free cloth, removing all dust and foreign debris. For cleaning use denatured alcohol making sure all residue is removed by turning the cloth often while cleaning. Allow the door to dry thoroughly. We recommend using a professional quality, heavy body or highly viscous exterior gel stain for the best results. Apply an even amount of stain with a foam brush or lint-free cloth in the direction of the wood grain. Work the stain into the surface grain using a circular or crossgrain motion before finally wiping the stain in the direction of the grain. For best results, apply stain to one section of the door at a time, starting with the embossed panels first and proceeding with the flat areas. Before stain dries completely, wipe the surface in the direction of the grain with a clean cheesecloth or rag to remove any excess stain. TIP: Use a dry, soft natural bristle brush to feather out lap marks and blend stain. Blot brush on a dry cloth and feather stain until desired color is reached. If a darker appearance is desired, apply a second coat after the first coat dries. Follow the manufacturer's instructions to apply and wipe the stain with a brush or rag. After one side is stained and has completely dried, repeat the staining process on the remaining unstained sides of the door. Allow the stain to dry per manufacturer's recommendations (may take up to 48 hours). Spray on at least one coat of clear exterior grade polyurethane. THE FIRST COAT MUST BE SPRAYED ON. Additional coats may be sprayed or brushed on. Repeat process on the remaining unfinished sides of the door.

	DOORS TO BE PAINTED	DOORS TO BE STAINED
Smooth Fiberglass (Smooth-Pro)	 Clean the door with a clean, lint-free cloth, removing all dust and foreign debris with denatured alcohol making sure all residue is removed by turning the cloth often while cleaning. Allow the door to dry thoroughly. DO NOT USE SANDPAPER OR LACQUER THINNER ON SMOOTH-PRO FIBERGLASS DOORS. Paint all sides of the door, jamb and molding with a good-quality exterior water-based 100% acrylic latex or solvent-based paint. Interior door or trim paint may be used on interior doors and interior surfaces of exterior doors. Spray applications work best. To simulate a traditional stile and rail door look when using a paintbrush, paint the panels first, then across all the rails from one edge of the door to the other. Then paint the stiles from the top of the door to the bottom. The door can also be rolled for a stipple look. For best results, apply multiple light coats. 	N/A



CLEANING & PAINTING INSTRUCTIONS

STEEL DOORS

CLEANING

In most cases, simply washing the door with plain water using a garden hose or pressure spray will be adequate. However, in areas where dirt collection is heavier or mildew has occurred, the following solution is recommended to remove these build-ups:

- 1/3 cup dry powered detergent (such as Tide®)
- 2/3 cup trisodium phosphate (such as Soilax®)
- 1 quart sodium hypochlorite 5% solution (such as Clorox®)
- 3 quarts water

Note: It is advisable to use rubber gloves when handling this solution.

A stiff bristle brush may be useful for an embossed door. To minimize streaking, always wash from the bottom to the top. A clean water rinse should follow immediately.

Strong solvents and abrasive type cleaners should be avoided to prevent any permanent damage to the finish. Remove caulk compounds, oil, grease, tars, wax and similar substances with mineral spirits only to those affected areas.

Follow with detergent cleaning and clear water rinsing. Be sure to rinse thoroughly.

PAINTING

Clean the door as outlined in the cleaning section. Wipe dry with a clean cloth before the mineral spirits dries. Detergent cleaning is not necessary at this point.

To achieve maximum paint adhesion, you should lightly scuff the door with 400 grit sandpaper or fine steel wool. Be sure to remove dust particulate by wiping with a damp cloth. Allow to dry completely.

It is recommended that you use hight quality acrylic latex products to paint your door. Apply paint only when both air and door temperatures are above 50° F. Paint can be spray applied, brushed or roll applied. Spray application is recommended for large surface areas to achieve optimum appearance.

