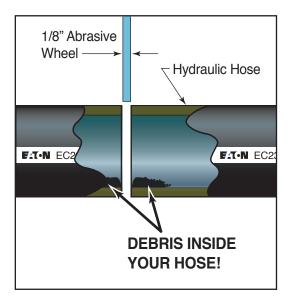




# Introduction

Eaton hydraulic hose cutting system is break-through technology using a toothed blade, cutting with the backs of each tooth, so the blade does not take a kerf. The saw bends the hose into the blade spreading the cut edges to avoid burning and smoking.

#### **How It Works**



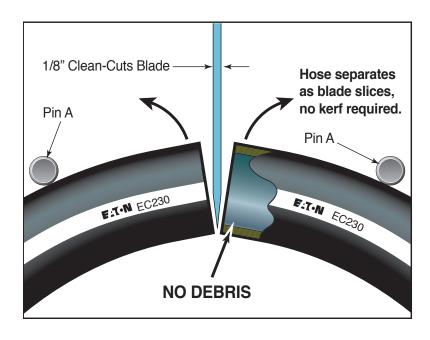
#### **Old Method**

The normal sawing method of lowering an abrasive saw blade onto the hose causes the hose to compress and deform. As the blade cuts the compressed hosed expands against the blade causing friction, heating and burning and much of the debris from the kerf of the blade is deposited into your hose.

### **New Improved Eaton Method**

With the Eaton hydraulic hose saws the hose is positioned across two pins (A) and moved into the blade (C) by a feed foot (B) using pulldown handle for better leverage on heavy hose. The feed motion causes the hose to stretch at the point of contact with the blade, allowing it to separate as it is cut (see image at below). This separation allows the hose to pass clear of the saw blade with NO friction, NO heating and NO DEBRIS! A vacuum hose (D) is attached to a vacuum port to remove any tiny amount of debris or smoke during cutting.





#### **Benefits**

- Cleaner Cuts
- Safer Cuts
- · No Smoke



MODEL	MOTOR	BLADE	CUTTING CAPACITY
ET9100-07-110	2 HP, 110 VAC, 1 Phase, 60 Cycle, 3,600 RPM	7" OD x .093 THK X 3/4" arbor	1-1/4" ID x 4 Wire Hydraulic Hose

## **Hose Cutting Blades**

The following 5 types of blades are designed to cut hydraulic hose. If you're not sure which is best suited to your application please call for our recommendation.

Eaton blades are manufactured in: M-2, D-2, M-35, & High Speed Steels.



ET9100C-07-AS Advanced Scallop Blade



ET9100C-07-MS Micro-Slotted Blade



ET9100C-07-SM Smooth Blade



ET9100C-07-SC Scalloped Blade



ET9100C-07-SL Slotted Blade

MODEL	TYPE	BLADE SIZE	CUTTING CAPACITY
ET9100C-07-AS	Advanced Scallop Blade	7" OD x .093 THK X 3/4" arbor	1-1/4" ID x 4 Wire Hydraulic Hose
ET9100C-07-MS	Micro-Slotted Blade	7" OD x .093 THK X 3/4" arbor	1-1/4" ID x 4 Wire Hydraulic Hose
ET9100C-07-SM	Smooth Blade	7" OD x .093 THK X 3/4" arbor	1-1/4" ID x 4 Wire Hydraulic Hose
ET9100C-07-SC	Scalloped Blade	7" OD x .093 THK X 3/4" arbor	1-1/4" ID x 4 Wire Hydraulic Hose
ET9100C-07-SL	Slotted Blade	7" OD x .093 THK X 3/4" arbor	1-1/4" ID x 4 Wire Hydraulic Hose

Eaton Hydraulics Group USA 14615 Lone Oak Road Eden Prairie, MN 55344 USA Tel: 952-937-9800 Fax: 952-294-7722

www.eaton.com/hydraulics

Eaton Hydraulics Group Europe Route de la Longeraie 7 1110 Morges Switzerland Tel: +41 (0) 21 811 4600

Fax: +41 (0) 21 811 4601

Eaton Hydraulics Group Asia Pacific Eaton Building No. 7, No. 3 Lane 280 Linhong Rd. Changning District Shanghai 200335 China Tel: (+86 21) 5200 0099

Tel: (+86 21) 5200 0099 Fax: (+86 21) 5200 0400



Customer First, Always!

11412 Cronhill Drive Owings Mills MD 21117 Phone: 410-356-0003 www.tipcotech.com

