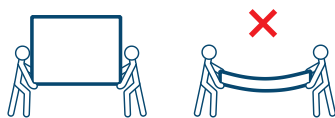
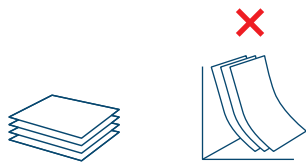


## HANDLING AND STORAGE

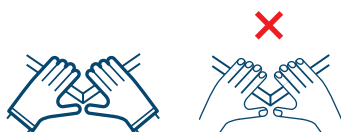
CARRY boxes and panels UPRIGHT.



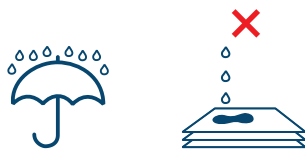
STORE boxes and panels FLAT.



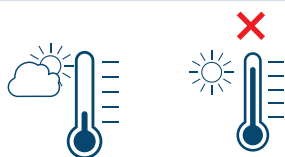
Wear GLOVES for handling LIGHT COLOURS.



Keep DRY and AVOID HUMIDITY.



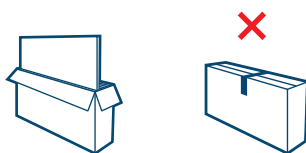
STORE in a COOL DRY place. NO DIRECT SUN. AVOID 65°C OR GREATER.



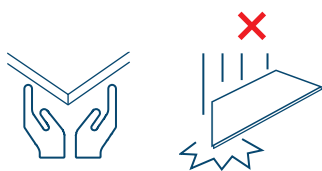
Keep all SURFACES CLEAN for storage and fabrication.



Upon delivery, INSPECT all goods for order CORRECTNESS and DAMAGE.



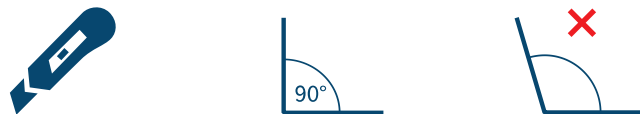
PROTECT the EDGES.



## MAINTENANCE - CLEANING

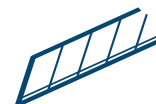
- Remove dust with a light vacuum or duster.
- Remove dirt with a soft cloth or sponge and a solution of carpet or upholstery shampoo.
- Always use a soft damp cloth and blot dry.
- Test on a sample first.

## FABRICATION: CUTTING BY HAND (BY MACHINE SEE WEBSITE INSTALLATION GUIDE)



- Ensure the blade is 90° to the surface for square edges and for best results on butt joints.

- Ensure the blade is sharp and not too long or flexible to avoid skew cuts.
- Replace the blade often to maintain sharpness.



- For best results, use multiple cuts and light pressure.
- Take maximum care for best results.
- Keep flat and use a backing mat.
- Use a secure straight edge for straight cuts.

## FABRICATION: ADHESIVES

MAKE SURE ALL SURFACES ARE CLEAN AND DUST FREE

ADHESIVE FILM:



- Some painted surfaces have silicon coating, check adhesive data for bonding suitability.
- Check supplier data for suitability and perform test piece to confirm material bond.
- Seal substrates and apply sufficient pressure to ensure good bond between the surface.

SOLVENT RUBBERS:



- Liquid Nails® is a suitable solvent rubber.
- Check supplier data for suitability and perform test piece to confirm material bond.
- Seal substrates and immediately clean off any spills from seen surfaces.

CONTACT ADHESIVE:



- Kwik Grip® is a suitable contact adhesive.
- Check supplier data for suitability and perform test piece to confirm material bond.
- Seal substrates and immediately clean off any spills from seen surfaces.

NOTE: Other adhesives, e.g. Velcro or double sided tape, are used at your own discretion. Perform a test piece before proceeding. Check supplier data when using other types of adhesives for bonding EchoPanel® to substrate materials, e.g. bonding EchoPanel® to MDF with PVA.

## HOT TIP - INSTALLATION

Ensure all the Woven Image stickers, located on the corner of the boards, face the same direction, e.g. facing away from the wall or towards the wall.