

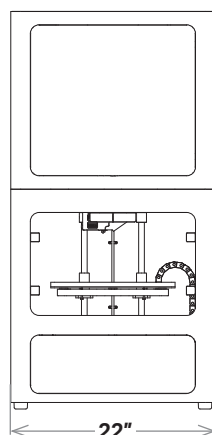
PRODUCT SPECIFICATIONS

Metal X

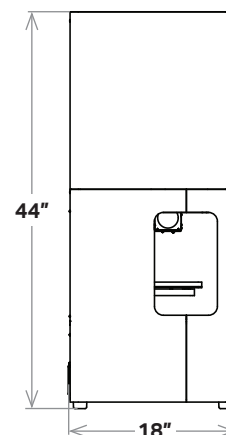
The Metal X is a revolutionary 3D printer that prints metal powder bound in a plastic matrix to eliminate safety risks associated with traditional metal 3D printing methods while enabling new features like close-cell infill for reduced part weight and cost. It's up to 10x less expensive than alternative metal additive manufacturing technologies — and up to 100x less than traditional fabrication technologies like machining or casting. Affordable, reliable, and easy to use, the Metal X print system gives you everything you need to go from design to fully functional metal parts faster than ever before.

Printer Properties	Process	Atomic Diffusion Additive Manufacturing (ADAM)
	Build Volume	300 x 220 x 180 mm (11.8 x 8.7 x 7.1 in)
	Machine Size	575 x 467 x 1,120 mm (22.7 x 18.4 x 44.1 in), 75 kg (160 lbs)
	Print Chamber	Heated
	Print Bed	Heated, vacuum-sealed print sheet, auto bed leveling
	Print System	Two nozzles — Metal material and release material
	Power Requirements	100–240 VAC, 2,400 W (20 A peak), IEC 60320 type C20
Materials	Metal Material	Stainless steel (17-4 PH, 316L*), Tool steel (H13, A2, D2), Inconel 625, Titanium-6Al-4V*, Copper*
	Release Material	Ceramic (consumed at 1:10 ratio to metal spools, on average)
	Media (Spools)	Filament fed, bound powder
Part Properties	Max Part Size	250 x 183 x 150 mm (9.8 x 7.2 x 5.9 in), 10kg
	Supports	Metal material with ceramic release layer
	Layer Height	50µm and 125µm post-sinter
Software	Supplied Software	Eiger Cloud (Other options available at cost)
	Security	Two-factor authentication, org admin access, single sign-on

FRONT VIEW



SIDE VIEW



* Materials currently under development. **Note:** All specifications are approximate and subject to change without notice.