

# CART SERIES

## Tray packer and cartoner



Servo driven pusher



Inkjet coder



Self Locking Tab tray with handles



Low and high wall trays





## Technical features

EC-CART Semi-auto cartoner	T-CART5 Automatic tray packer	S-CART18S12 Automatic carton packer	D-CART18S Automatic tray & carton packer	T-FORM-SL Automatic tray packer
<ul style="list-style-type: none"> <li>▶ Horizontal application</li> <li>▶ Manual labor – operator inserts cans/bottles in formed carton</li> <li>▶ Automatic closer and glue system</li> <li>▶ Flexible for variety packs at minimal cost</li> <li>▶ Configurations: 2x2, 3x2, 4x2, 3x3, 4x3</li> </ul>	<ul style="list-style-type: none"> <li>▶ 5 cycles/min - up to 120 cans/min</li> <li>▶ Horizontal application</li> <li>▶ Hot melt glue</li> <li>▶ Open top tray</li> <li>▶ Flaps from 1.5" high to 4" high</li> <li>▶ Kraft thickness from 0.071" to 0.118"</li> <li>▶ Loose cans or 4/6 packs can carrier</li> <li>▶ 2-lane infeed conveyor</li> <li>▶ PLC &amp; HMI</li> <li>▶ Intermittent motion</li> <li>▶ Servo driven pusher</li> <li>▶ Pneumatic cart</li> <li>▶ Configurations: 4x3, 6x4</li> </ul>	<ul style="list-style-type: none"> <li>▶ 18 cycles/min – up to 215 cans/min</li> <li>▶ Horizontal application</li> <li>▶ Hot melt glue</li> <li>▶ Closed carton sleeve</li> <li>▶ Corrugated thickness from 0.021" to 0.024"</li> <li>▶ Loose cans</li> <li>▶ 4 lane infeed conveyor</li> <li>▶ PLC &amp; HMI</li> <li>▶ Intermittent motion</li> <li>▶ Servo driven pusher</li> <li>▶ Servo driven powertrain system</li> <li>▶ Configurations: 2x2, 3x2, 4x2, 3x3, 4x3</li> </ul>	<ul style="list-style-type: none"> <li>▶ 18 cycles/min – up to 400 cans/min</li> <li>▶ Horizontal application</li> <li>▶ Hot melt glue</li> <li>▶ Kraft thickness from 0.071" to 0.118"</li> <li>▶ Corrugated thickness from 0.021" to 0.024"</li> <li>▶ Loose cans</li> <li>▶ 6 lane infeed conveyor</li> <li>▶ PLC &amp; HMI</li> <li>▶ Intermittent motion</li> <li>▶ Servo driven pusher</li> <li>▶ Servo driven powertrain system</li> <li>▶ Configurations: 2x2, 3x2, 4x2, 3x3, 4x3, 5x4, 6x4</li> </ul>	<ul style="list-style-type: none"> <li>▶ 12 cycles/min</li> <li>▶ Vertical application former</li> <li>▶ Self locking tray</li> <li>▶ Open top tray – possibility with handles</li> <li>▶ Flaps from 1.5" high to 4" high</li> <li>▶ Thickness from 0.071" to 0.118"</li> <li>▶ PLC &amp; HMI</li> <li>▶ Intermittent motion</li> <li>▶ Servo driven former</li> </ul>
OPTIONS				



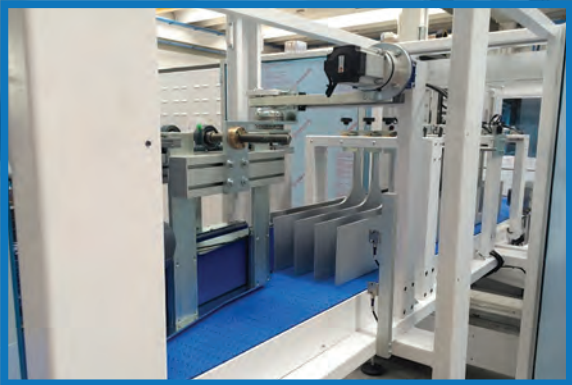
12 pack tray with ECO-CAPCLIP can carrier - 355ml

## Specialized in complete case packings

- ▶ Beer can line
- ▶ Craft beer can line
- ▶ Wine can line
- ▶ Cider can line
- ▶ Seltzer can line
- ▶ Coffee can line
- ▶ Kombucha can line
- ▶ Water can line
- ▶ Spirits can line
- ▶ Cannabis can line



Automatic lane divider



Automatic tray packer T-CART5

- ▶ Infeed accumulation conveyors
- ▶ Infeed multi-pack feeding station – level 1
- ▶ Infeed multi-pack feeding conveyor station – level 2
- ▶ Infeed multi-pack feeding robot ready conveyor station – level 3
- ▶ Electric vacuum pump instead of venturi
- ▶ Multi-lane divider
- ▶ Motorized horizontal carton/tray magazine
- ▶ Inkjet printer integration
- ▶ Can or bottles pack creator with pick and place
- ▶ Motorized horizontal carton/tray magazine



24 pack tray with multipack infeed system (level 1)



Electrical dot gap hot melt glue

### Dot gap electronic hot melt glue system



No pneumatic valves, no mess



Less glue usage and better overall surface bonding per mm<sup>2</sup>



Easy parameter change



Easy configurations



12-pack (6x2) cartoner - 355ml