



CLAMPING SYSTEM, ADJUSTMENT AND ACCESSORIES

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CLAMPING SLEEVE 80

STEEL SLEEVE



Machine =	L mm	L1 <i>mm</i>	ØBore =	PRODUCT CODE
CELASCHI	95	65	35DKN	8001001
DANCKAERT	113	86	35DKN	8001002
GABBIANI	85	55	40KN	8001003
GABBIANI	95	65	40KN	8001004
HOMAG	90	63	35DKN	8001005
IMA	90	63	35DKN	8001006
SCHWABEDISSEN	96	67	40DKN	8001007
SCM	113	83	40	8001008
TORWEGE	90	63	35DKN	8001009

For the manufacture of sleeves not shown in the above chart. It is necessary to supply the revelant measurements on an accompanying drawing.



APPLICATION

■ For mounting on all kinds of hoggers: compacts, saw blade + segments, etc, in double end tennenors universal machines, routing machines etc.

DESCRIPTION

- A steel flanged sleeve guaranteed, correctly bored and centred allowing for minimal warping.
- Anti-rust coating.



CLAMPING SLEEVE 80 02

STEEL SLEEVE



Machine =	L mm	L1 <i>mm</i>	ØBore =	PRODUCT CODE
BRANDT	95	63	30DKN	8002001
HOMAG	95	63	30DKN	8002002
IMA	95	63	30DKN	8002003
STEFANI	75	60	30DKN	8002004

For the manufacture of sleeves not shown in the above chart. It is necessary to supply the revelant measurements on an accompanying drawing.



APPLICATION

■ To mount scoring saw blades and groovers, on double end tennenors universal machines, routing machines, etc.

DESCRIPTION

- A steel flanged sleeve guaranteed, correctly bored and centred allowing for minimal warping.
- Anti-rust coating.

80





REDUCTION BUSHINGS



ØD mm	Ød mm	D1 mm	L mm	L1 mm	PRODUCT CODE
30	25	40	5	10	8003001
35	25	45	5	10	8003002
35	30	45	5	10	8003003
40	25	50	5	10	8003004
40	30	50	5	10	8003005
40	35	50	5	10	8003006
50	25	60	5	10	8003007
50	30	60	5	10	8003008
50	35	60	5	10	8003009
50	40	60	5	10	8003010



CYLINDRICAL REDUCTION BUSHING



- Seldom used as a commercial bushings.
- It is used as a solution when a tool's bore must be reduced in order to use on another shaft or machine. Therefore in the case of PCD tooling we advise servicing be done with the

bushings to maintain precision.

(Guaranteed by PREZISS DIAMOND on quotation).

If requesting part only, indicate the measurements on a sketch. We will supply with normal tolerances.



REDUCTION RINGS FOR SAW BLADES



ØD mm	G mm	to reduce to Ød mm	PRODUCT CODE
30	2,2	15-16-20-22-24-25-25.4	8004001
32	2,2	16-20-22-30	8004002
35	2,2	20-25-30	8004003
40	2,2	30-35	8004004
50	2,2	40-35-30	8004005



If required with special measurements, indicate measurements on a sketch, we will supply them with normal tolerances.



SPACE RINGS



DECIMAL SPACE RINGS



Due to the amount and variety of measurements and possible combinations of this product, we have included this information page.

Supplied on request with sample or sketch with measurements, or with the tool set that requires them.



APPLICATION

- For setting tools with 2 or more bodies, that work as a set and require adjustment.
- Price on request.

DESCRIPTION

In mild or tempered steel, rings, perfectly flat, with or without holes, key ways, etc... depending on the tool requirements.



PREZISS DIAMANT TOOL HOLDER AND ADAPTORS





Due to the variety and availability that makeup this section, there is an exclusive product catalogue, that contains all the information to equip any CNC routing machine on the market.

If interested, please contact our sales department.

