The FGI believes it is important to always put safety first. Our Tailgate Safety Program is a safety training resource for construction and other high hazard industries. Print out and conduct training right from your tailgate on the job site, or in a formal meeting at your office.

Safety training for the job site & the office!

Eliminate Complacency with the 20/20/20 Rule - 09/06/2019 - Pat Elliott of Raven Industries

**EVERY 20 MINUTES…**

While you are on a job site it can help you achieve your safety objectives when you set up regular time intervals to review/scan your surroundings. Set a discrete alarm/timer on your watch or phone for every 20 minutes if that helps you remember.

![20 MINUTES](image)

**TAKE 20 SECONDS…**

Take 20 seconds to just be aware of your surroundings with safety in mind. This doesn't have to be exactly 20 seconds, and you don't want to get too elaborate with alarms on your phone or watch, but approximately 20 seconds is all you need for this rule.

![20 SECONDS](image)

**LOOK 20 FEET AROUND YOU…**

Scan about 20 feet around you to see if there are any safety hazards that need to be addressed. If you see something that needs attention make sure it is addressed by yourself, your supervisor, or another crew member.

![20 FEET](image)