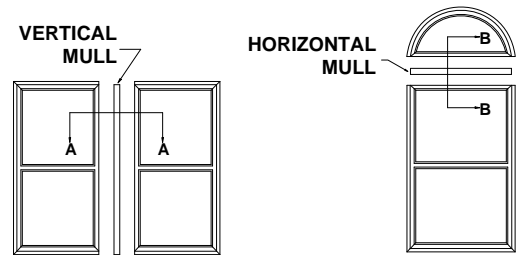


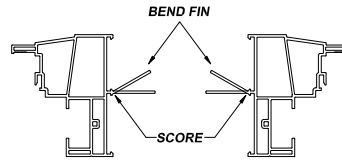
# CROFT SERIES 50-51

## OPERATING & FIXED WINDOW HORIZONTAL & VERTICAL MULLING INSTRUCTIONS

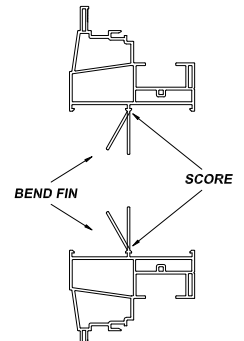


**FIG. A**

**Step 1:** Remove nailing fin on the sides of the windows that will be connected to the mull by first scoring the fin with a sharp object then peeling away as shown in figure A.

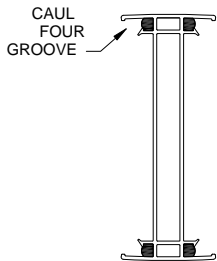


**SECTION A-A**



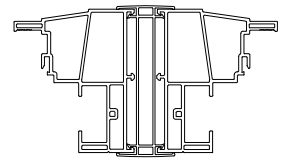
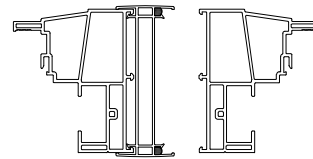
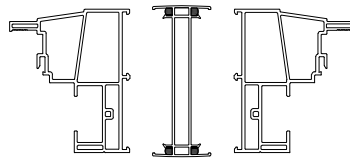
**SECTION B-B**

**FIG. B**



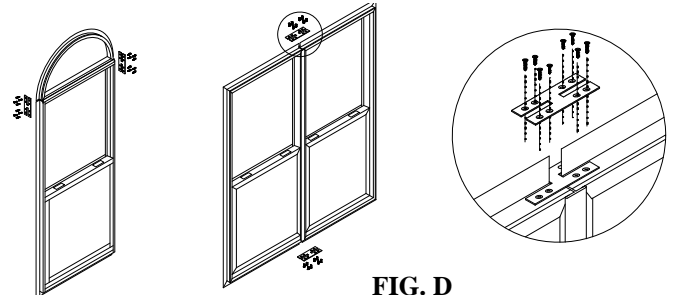
**Step 2:** Apply clear silicone caulking down entire length of the four grooves of the window frames as shown in figure B.

**Step 3:** Position mull between the two windows aligning the mull locking legs with the grooves of the window frames. (see figure C). Apply inward pressure against the mull until it is seated into the grooves of both windows.



**FIG. C**

**Step 4:** Position mulling plate at end of mull as shown in figure D. Secure with #8 x 5/8" screws provided. Drill a 3/32" pilot hole if needed. Remove excess weld flashing if necessary, to allow plate to lie flat. Repeat at opposite end of mull.



**FIG. D**

**Step 6: FOR WINDOWS OVER 4 FEET IN HEIGHT  
WHEN MULLING SINGLE HUNG BESIDE SINGLE HUNG:**

Raise sash of either single hung to a completely open position. At approximately 2" below the bottom of the sash, drill a 3/8" diameter hole through the first wall of material only. Secure with a #6 X 3/4" screw. Drill a 3/32" diameter pilot hole if needed. See figure F. Repeat this procedure at approximately 5" above the frame sill. Close and lock sash. Repeat procedure on opposite window making sure screws are approximately 1" lower than previous screws.

**WHEN MULLING SINGLE HUNG BESIDE PICTURE WINDOW:** Raise sash of single hung to a completely open position. At approximately 2" below the bottom of the sash, drill a 3/8" diameter hole through the first wall of material only. Secure with a #6 X 3/4" screw. Drill a 3/32" diameter pilot hole if needed. See figure F. Repeat this procedure at approximately 5" above the frame sill. Close and lock sash.

On the picture window at approximately 1" lower than single hung screws, drill a 3/8" diameter hole through the first wall of material only. Secure with a #6 X 3/4" screw as shown. Drill a 3/32" diameter pilot hole if needed.

**FIG. F**

**WHEN MULLING PICTURE WINDOW BESIDE PICTURE WINDOW:** At approximately 5" below the frame head drill a 3/8" diameter hole through the first wall of material only. Secure with a #6 X 3/4" screw as shown. Drill a 3/32" diameter pilot hole if needed. See figure F. Repeat this procedure at approximately 5" above the frame sill. Repeat procedure on opposite window making sure screws are approximately 1" lower than previous screws.

**FOR WINDOWS OVER 3 FEET IN WIDTH**

**WHEN MULLING PICTURE WINDOW OVER SINGLE HUNG OR PICTURE WINDOW OVER PICTURE FIG. G :**

At approximate center of picture window sill, drill a 3/8" diameter hole through the first wall of material only. Secure with a #6 X 3/4" screw. Drill a 3/32" pilot hole if needed. See figure G.

**Step 7:** Remove clear lining from moisture seal. From the exterior edge of the windows, firmly apply seal over mulling plate, pressing up nailing fins. Repeat at opposite end of mull.