



Series 2000/30/50/51/55

NEW CONSTRUCTION

INSTALLATION INSTRUCTIONS



FOR REPLACEMENT WINDOWS INSTALLATION
REFER TO SEPARATE INSTRUCTIONS
LOCATED BETWEEN THE SASH & SCREEN.

WARNING:

1. CROFT, LLC. IS NOT RESPONSIBLE FOR DAMAGE TO THIS PRODUCT OR SURROUNDING MATERIALS WHEN IMPROPERLY INSTALLED, OR INSTALLED WHERE CLIMATIC CONDITIONS EXCEED TESTING CONDITIONS.
2. DO NOT USE EXPANDABLE FOAM INSULATION AROUND WINDOW AS THIS MAY CAUSE DAMAGE OR IMPAIR OPERATION AND WILL VOID WARRANTY.
3. DO NOT USE KEROSENE, DIESEL, PETROLEUM BASE, OR ABRASIVE CLEANERS AS DAMAGE MAY OCCUR AND WILL VOID WARRANTY.

Installation Instructions NOTE: Before installing, check window for correct type, size, color, and possible in transit damage. DO NOT INSTALL WINDOW INTO OUT OF SQUARE OR UNDER SIZE OPENING.

1. Close and lock sash prior to installation and until window is properly anchored in opening.
2. Apply a continuous bead of premium grade silicone caulk around the interior side of nailing fin where it makes contact with opening.
3. Insert window from outside making sure top is up and exterior is outside.
4. Position window in opening plumb and square. Shim sides as necessary.
5. Place shims and leveling blocks underneath window sill as necessary along the entire length to prevent sagging. Do not shim at top of window - allow for wood header setting. Units mullied side by side must be supported underneath mull to prevent sagging of mullied units. **FAILURE TO PROPERLY SHIM AND SUPPORT WINDOWS WILL RESULT IN IMPROPER OPERATION.**
6. Anchor window with fasteners spaced a maximum of 12". DO NOT DRIVE FASTENERS TOO TIGHT to allow for expansion, otherwise damage may occur to the vinyl material.
7. Unlock window and check for proper operation. DO NOT CONTINUE IF UNIT DOES NOT OPERATE PROPERLY.
8. Fill voids between rough opening and window with batt type insulation.
9. Install flashing and caulk around the window to ensure weather tight seal with surrounding construction.