



# "THERMOSTRUCT"

## Series 60 Patio Door



**NOTE:** If door was installed as an OX (as shipped) use these instructions.

### OX DOOR

**NOTE:** Hardware is to be installed only after installation of door into opening

## Hardware Installation Instructions

### Step 1

Remove interior handle from cloth bag. Then Remove the exterior handle by removing the (2) screws and washers from the latch jamb that are holding on the exterior handle. The washers will not be needed.

### Step 2

Remove the (2) screws (noted) from the latch assembly and flip assembly over so that the latch hook is upward as shown below. Reinstall assembly with these screws.

**SCREW 1** TO BE REMOVED FOR FLIPPING LATCH ASSEMBLY OVER SO THAT LATCH HOOK FACES UPWARD

### Step 3

Remove the (2) screws connecting handle to handle face plate on interior and exterior handles as shown below. Flip handle over so that handle pull is facing towards glass as shown below. Reinstall handles to face plates with the (2) screws. The keylock and turn lever should be at the bottom of the face plates as shown.

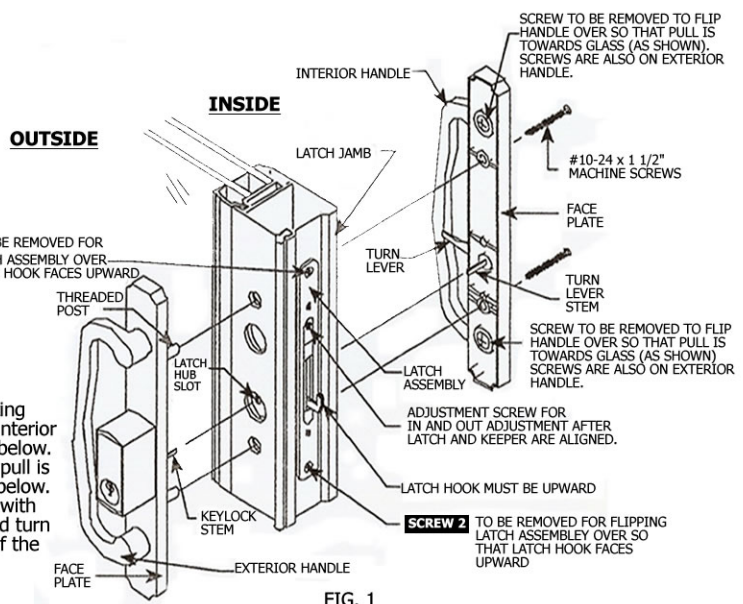


FIG. 1

### Step 4

Place interior handle on latch jamb with the handle pull and turn lever facing towards the glass and the turn lever stem inserted into the latch hub slot. Secure handles by inserting the (2) screws that were previously removed, through the interior hole and into the threaded posts as shown.

### Step 5

Remove these shipping screws and keeper from frame jamb.

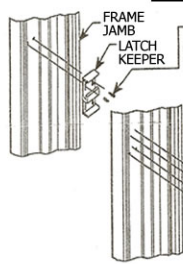


FIG. 2

### Step 6

Locate (4) #8 x 1 1/4" phillips pan head sheet metal screws in cloth bag.

### Step 7

Flip keeper over so that the hook is facing down (see FIG. 2) and then center bottom slots of keeper on holes that the shipping screws were removed from and install keeper with (2) #8 x 1 1/4" sheet metal screws into the same holes. Insure that the screws are installed completely through the frame tightened against the keeper.

### Step 8

Install (2) #8 x 1 1/4" sheet metal screws near the center of the top slots.

### Step 9

Screws may need to be loosened to adjust keeper up or down for proper latch engagement. Retighten screws after adjustment.

### Step 10

Locate adjustment screw on the latch assembly for in and out adjustment after latch and keeper are aligned (see FIG.1).