



Series 60 Patio Door Instructions

DO NOT STORE UNINSTALLED PRODUCT IN DIRECT SUNLIGHT.

Croft doors have been tested to ANSI/AAMA specifications. Building codes vary. Check your local requirements.

WARNING:

1. CROFT, LLC IS NOT RESPONSIBLE FOR DAMAGE TO THIS PRODUCT OR SURROUNDING MATERIALS WHEN IMPROPERLY INSTALLED OR INSTALLED WHERE CLIMATIC CONDITIONS EXCEED TESTING CONDITIONS.
2. DO NOT USE EXPANDABLE FOAM INSULATION AROUND DOOR AS THIS MAY CAUSE DAMAGE OR IMPAIR OPERATION AND WILL VOID WARRANTY.
3. DO NOT USE KEROSENE, DIESEL, PETROLEUM BASE OR ABRASIVE CLEANERS AS DAMAGE MAY OCCUR AND WILL VOID WARRANTY.

Installation Instructions NOTE: Before installing, check door for correct type, size, color and possible in-transit damage. DO NOT INSTALL DOOR IF IT IS NOT ACCEPTABLE.

INSTALLATION

SEE SEPARATE INSTRUCTIONS FOR LOCKING HANDLE INSTALLATION.

1. Rough opening should be framed to allow 1/4" minimum clearance around the head and side jambs.
2. Caulk around entire perimeter of nailing fin and underneath bottom sill with premium quality silicone caulking to insure weathertight seal.

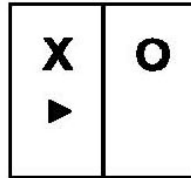
Some installations could require the bottom sill nailing fin to be removed. This can be done by scoring each side of fin with sharp instrument, then peeling away. First, be sure you have the correct panel configuration. If reverse hand is required, see instructions below.

3. Make sure door is closed and shipping support clips are in position before installing.
4. Position door into opening using one (1) fastener each side at center. From the interior, place shims between door jamb and rough opening stud making certain door is plumb, level and square.
5. Secure door into opening through nailing fin of side jambs and sill only.
6. DO NOT NAIL THROUGH NAILING FIN OF HEAD. Instead, drive small nails approximately 1/2" above nailing fin and bend over fin in order to allow for building header deflection.
7. Remove shipping support clips. Check door for correct operation.
8. Fill the area between the rough opening and door frame with batt type insulation.

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HOW TO REVERSE DOOR HAND

NOTE: THIS DOOR WAS SHIPPED AS AN XO



O=FIXED
X=MOVING

IF YOUR INSTALLATION REQUIRES AN OX CONFIGURATION FOLLOW THE STEPS BELOW.

VIEWED FROM EXTERIOR

1. Remove shipping support clips from top and bottom of frame.
2. Open door fully. Lift operating panel out of master frame. Rest panel in a safe location.
3. Remove the panel stop.
4. Using pliers, gently lift up the panel roller track as shown.
5. Repeat this procedure on the screen roller track.
6. With someone to assist, cartwheel the main frame 180°.
7. Position the panel and screen roller tracks as shown and snap into place. The use of a small blunt object may be necessary to assure roller track is seated properly.
8. Snap the panel stop into position.
9. Turn operating panel on its side. Remove each roller and install on opposite end making sure the adjustment screw faces the adjustment hole in panel side.
10. Cartwheel panel with rollers positioned to bottom and install into master frame.
11. Close panel before installation. Note: After installation it may be necessary to adjust rollers. If so, locate hole at bottom side of operating panel. Adjust roller adjustment screw by turning counter clockwise to lower panel or clockwise to raise panel. Repeat on opposite side of panel if necessary.

