

Air Cylinder Specifications

APPENDIX D

SMC Cylinders

Specifications



Type	Standard	Double rod	Non-rotating rod
Fluid	Air	Air	Air
Lubrication	Non-lube	Non-lube	Non-lube
Max. operating pressure	250 psi (1.75 MPa)	250 psi (1.75 MPa)	250 psi (1.75 MPa) *
Min. operating pressure	8 psi (0.06 MPa)	8 psi (0.06 MPa)	15 psi (0.1 MPa)
Ambient & fluid temperature	40 to 140°F (5 to 60°C)	40 to 140°F (5 to 60°C)	0 to 140°F (5 to 60°C)
Piston speed	2 to 20 in/s (50 to 500 mm/s)	2 to 20 in/s (50 to 500 mm/s)	2 to 20 in/s (50 to 500 mm/s)
Cushion	Air cushion standard		
Mounting	Basic style, Foot style, Rod side flange style, Head side flange style, Clevis style, Side tapped style, Center trunnion style, Head side trunnion style, Side lug style, Rod side trunnion style	Basic style, Foot style, Flange style, Center trunnion style, Side tapped style, Rod side trunnion style	Basic style, Foot style, Clevis style, Rod side flange style, Head side flange style, Center trunnion style, Side tapped style, Side lug style
Non-rotating accuracy	N/A	N/A	N/A

* Rod and head side trunnion maximum operating pressure for 325 and 400 bore is up to 150 psi.

Base Material/Surface Treatment

Description	Material	Note
Cover	Aluminum alloy	Silver paint
Tube	Aluminum alloy	Hard alumite
Seal	Nitrile rubber	PLD, PLP
Piston rod	Carbon steel	Hard chrom plating
Piston	Aluminum alloy	Chromate

To calculate thrust forces not shown in the table, multiply operating pressure by piston area.

How to use this table

1. Locate column with desired operating pressure.
2. Move down that column and locate the thrust value which is equal (or the next larger to the force to be delivered by the cylinder).
3. On that same line, locate in the first (left) column the bore size recommended for your application.

Note) These are guide lines only, which must be substantiated using additional data specific to your application.

To calculate pull forces not shown in the table, use the following formula:

$$\text{Pull Force} = (\text{Piston area} - \text{Rod area}) \times \text{Working pressure}$$

How to read this table

1. To find the force on the pull stroke, locate the required piston rod diameter in the left most column.
2. Moving to the right, locate the required working pressure.
3. Deduct the value shown at the intersection from the push stroke force value determined from the Push Stroke table. The resultant is the available pull stroke table.

Standard Stroke

Bore size (in)	Standard stroke	Maximum stroke
1.5"	1, 2, 3, 4, 5, 6, 8, 10, 12, 14, 16, 18, 20,	
2", 2.5"	1, 2, 3, 4, 5, 6, 8, 10, 12, 14, 16, 18, 20, 24	Please consult with SMC.
3.25", 4"	1, 2, 3, 4, 5, 6, 8, 10, 12, 14, 16, 18, 20, 24, 28,	

Weight/Aluminum Tube

Bore size (in)	150 (1.5")	200 (2")	250 (2.5")	325 (3.25")	400 (4")	
Basic weight	Basic style	1.58	2.35	3.19	6.03	7.79
	Foot mounting style	1.95	2.86	3.80	7.45	10.12
	Flange mounting style	2.30	3.22	4.45	8.85	11.66
	Clevis mounting style	2.27	3.23	4.28	8.95	11.41
	Trunnion mounting style	2.79	3.81	5.50	10.05	3.50
Add'l weight per each 2" of stroke	For all mountings style	0.38	0.48	0.51	0.97	1.06

Cylinder Bore and Force: Push Stroke

Bore size (in)	Piston area (in ²)	Force (lbs); Push stroke Operating medium pressure (PSI)					
		50	60	80	100	200	250
1.5	1.767	88	106	141	177	353	442
2	3.142	157	188	251	314	628	785
2.5	4.909	245	295	393	491	982	1227
3.25	8.296	415	498	664	830	1659	2074
4	12.566	628	754	1005	1257	2513	3142

Cylinder Bore and Force: Pull Stroke

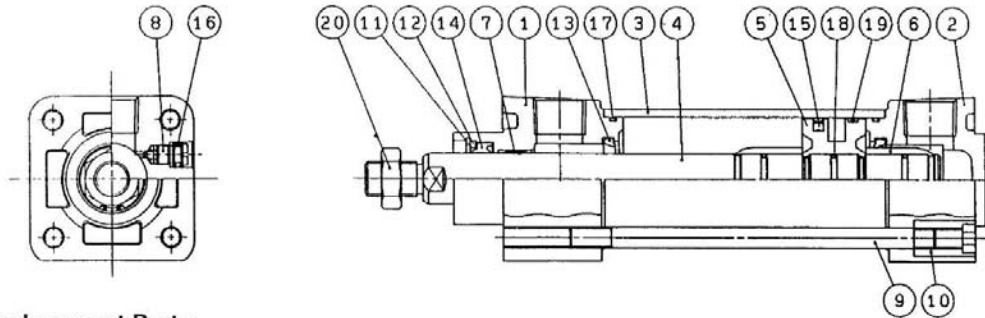
Piston rod diameter (in)	Piston rod area (in ²)	Force (lbs); Pull stroke (Deduct the listed thrusts corresponding to the rod size from push stroke pressure) Operating medium pressure (psi)					
		50	60	80	100	200	250
0.625	0.307	15	18	25	31	61	77
1	0.785	39	47	63	79	157	196
1.375	1.485	74	89	119	148	297	371

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Construction



Replacement Parts

No.	Description	Material
①	Rod cover	Aluminum alloy
②	Head cover	Aluminum alloy
③	Cylinder tube	Aluminum alloy
④	Piston rod	Carbon steel
⑤	Piston	Aluminum alloy
⑥	Cushion ring	Brass
⑦	Rod bushing	Bronze casted
⑧	Cushion valve	Carbon steel
⑨	Tie-rod	Carbon steel
⑩	Tie-rod nut	Carbon steel
⑪	Retaining ring	Carbon steel
⑫	Rod seal retainer	Carbon steel
⑬*	Cushion seal	Urethan rubber
⑭*	Rod seal	NBR
⑮*	Piston seal	NBR
⑯*	Cushion valve seal	NBR
⑰*	Cylinder tube gasket	NBR
⑱	Piston gasket	NBR
⑲	Wear ring	Resin
⑳	Rod jam nut	Carbon steel

* Components included in a seal kit.

How to Order Seal Kit

NCA1 W 150 — PS

Option	Bore	Option
— Single rod	150	-XB5*** Oversized rod
W Double rod	200	-XB6*** High temperature
K* Non-rotating	250	-XB7*** Low temperature
	325	-XC11 Dual operation/Single rod**
	400	

* Available for 150, 200 and 250 bores only.
 ** Use single rod designation when ordering XC11 kit.
 Note: XC10 seal kit order 2 single rod kits.
 *** Not available with W and K option