PRESS MAINTENANCE LOG (EVERY 6 MONTHS)

PRESS ID: _____

DATE OF INSPECTION :						
PRESS INSPECTED BY :						
CHECK AND TIGHTEN INTERNAL SLIDE BOLTS						
CHECK AND TIGHTEN CON ROD CAP BOLTS						
ADD OIL TO CONNECTING ROD THREAD THRU WEEP HOLE IN FRONT OF CASTING (SAME OIL AS MAIN TANK)						
CLEAN OUT INTERIOR OF SLIDE						
CHECK SLIDE GIB & CRANK BUSHING DISTRIBUTOR BLOCK BEHIND SLIDE AND MAKE SURE IN NO LEAK CONDITION						

PRESS MAINTENANCE LOG (EVERY 12 MONTHS)

CHECK PARALLELISM OF SLIDE TO BOLSTER AT 90-180-270 DEGREES						
CHECK SLIDE GIBS FOR CLEARANCE AND ANY SIGN OF WEAR						
FULL COUNTERBALANCE AIR PRESSURE TO BE COMPARED TO JIS 1ST CLASS INSPECTION DOCUMENT FROM WHEN PRESS WAS NEW						
CHECK FLYWHEEL BEST TENSION						
CONFIRM ENCODER MOUNT IS SECURE						
CONFIRM OVERRUN SENSOR AND MECHANICAL CAM IN ENCODER HOUSING IS SECURE						
CONFIRM ENCODER BELT, PULLIES AND KEYWAYS ARE SECURE						
LUBRICATE FLYWHEEL BEARING (SEE LUBE INSTR)						
CLEAN PRESS INSIDE AND OUT						
CHECK ALL BOLTS AND CAP SCREWS AND MAKE SURE EVERYTHING IS SECURE						

