

PRESS MAINTENANCE LOG (DAILY)

PRESS ID: _____

DATE OF INSPECTION :													
PRESS INSPECTED BY :													
WALK AROUND INSPECTION													
NO OBSTRUCTIONS IN DIE AREA													
AREA AROUND PRESS IS CLEAN													
GUARDS IN PLACE WITH PROPER FUNCTION													
ALL ELECTRICAL PANELS CLOSED / LOCKED													
NO AIR LEAKS													
NO OIL LEAKS													
NO UNUSUAL ELECTRICAL NOISES													
AUTO-GREASE TANK LEVEL CORRECT													
ACB OIL TANK FULL													
ACB PRESSURE SET FOR UPPER DIE WEIGHT													
TURN SPEED TO MINIMUM BEFORE STARTING MAIN MOTOR													
PRESS START UP													
CONTROL TEST - INCH MODE													
CONTROL TEST - SINGLE STROKE MODE													
CONTROL TEST - CONTINUOUS MODE													
CONTROL TEST - RAM STOP													
CONTROL TEST - TOP STOP													
CONTROL TEST - EMERGENCY STOP													
SLIDE STOPS AT OR NEAR TDC IN INCH AND SINGLE STROKE MODE													



SUTHERLAND

1-800-43-PRESSES

service@sutherlandpresses.com